

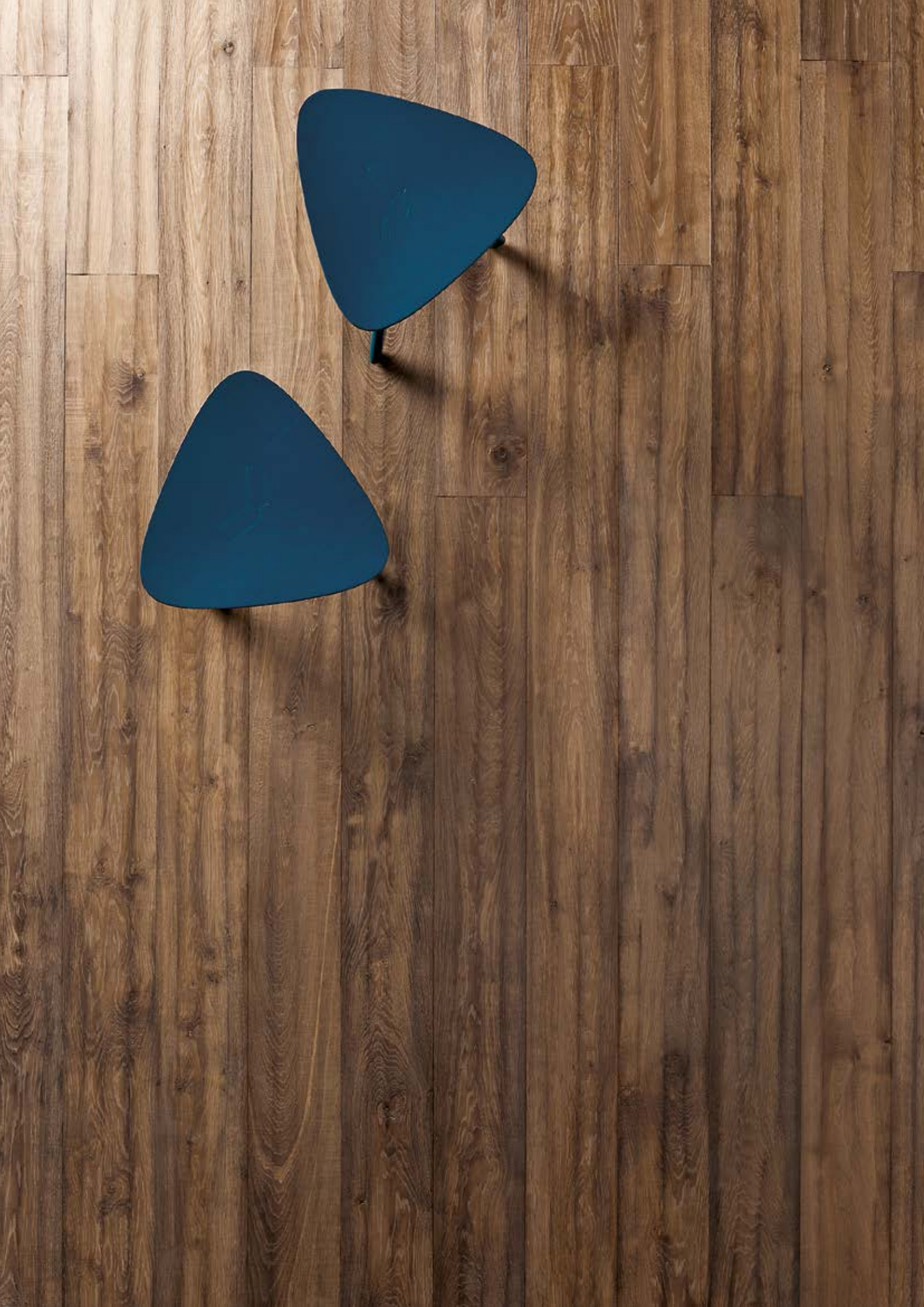


*Stile*

feeling wood



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# 100% made in Italy dal 1965

**Stile was born in 1965 out of a passion and devotion to lumber.**

In fact the founder families have been working for years in the green hills of the Umbrian Tuscan mountains. These two families, the founders of Stile, have been working in the field of lumber.

They started out by supplying firewood in the late 19th century and then became manufacturers of rail road sleepers until the mid 20th century. In the mid-sixties, they came to a turning point: this was the beginning of a company which manufactures mosaic wood floors: the S.Ti.Le Società Tiberina Legnami, now Stile Pavimenti Legno Spa.

**Today Stile is a well-known brand in Italy and all around the world Stile is synonymous with quality and elegance.**

The continued use of more and more advanced and newer technology, together with their care and experience in selecting the most valuable wood species from all over the world, allow them to be a leading brand name in the wood flooring market.

Starting from 2010, the technical partnership with BONA, a Swedish company leader in woodfloors finishes for over 10 years, has projected Stile into an international dimension, making it, in the world of parquet, the most authoritative ambassador of Made in Italy in the world.

**Quality is not only a word but it is something of extremely concrete and verifiable.**

Stile has always achieved it thanks to the experience of generations that have been working in the wood field for years. This experience, together with the innovative evolution of the modern technology render our products absolutely in the forefront.

The way to the quality is long and rich in experience and in tests that sometimes seem insuperable. The persistence we show in searching it gave us in the end the great satisfaction that we want to share with our partners.

**A greater part of our life takes place on a floor...**

...whether on ceramic or terracotta tiles, stone or wood. Wood, in particular, represents a discreet, background presence in our existence. Warming, embellishing and painting it with the colours of nature. In most cases it will survive to us.

This is the reason why, the quality and the unique design of the Italian products are always synonymous with elegance and durability, as well as, and even more so than a dress or a piece of furniture. Stile, thanks to its experience and the technology used, is without doubt the most reliable interpreter of this uniqueness.

Choosing a Stile product, you don't only buy a wooden floor, but you also make a lifestyle choice and one of belonging because, in the world of "quality wooden floors" is written "made in Italy", but it is pronounced Stile.

# We are Stile

**1965**

Trading and installation of mosaic wood floors.

**1978**

Widening of the lines produced with the introduction of BIG 14/22.

**1970**

Stile started to manufacture mosaic wood floors.

**1989**

Introduction of new plants for Tradizionali and Big employing advanced automation systems.

**1974**

The production of the line Tradizionali with Lamparquet and Listoncini got under way.

**1995/96**

Production of the pre finished two layers wood floor, called Stilnovo 70/90.



**Stile followed a long journey of innovation and development that allowed the company to achieve, after 40 years of full activity, the excellence in the market and a leader position in terms of high quality standards and range of products.**

Stile is member of:



FEP is the European Federation of wood floors industry and it is representing the European wood floors manufacturers. According to UNI EN 13489 regulation standards only a solid or engineered wood flooring with a minimum thickness of the wear layer of 2.5 mm can be qualified as "parquet".



Federlegno is the federation of companies in the furniture business.  
[www.federlegnoarredo.it](http://www.federlegnoarredo.it)

2001

Introduction of the three layers wood floors line called Legend.

2005

Constant investments in research and technology for the realization of new products.

2003

Introduction of the Hermitage line.

2006

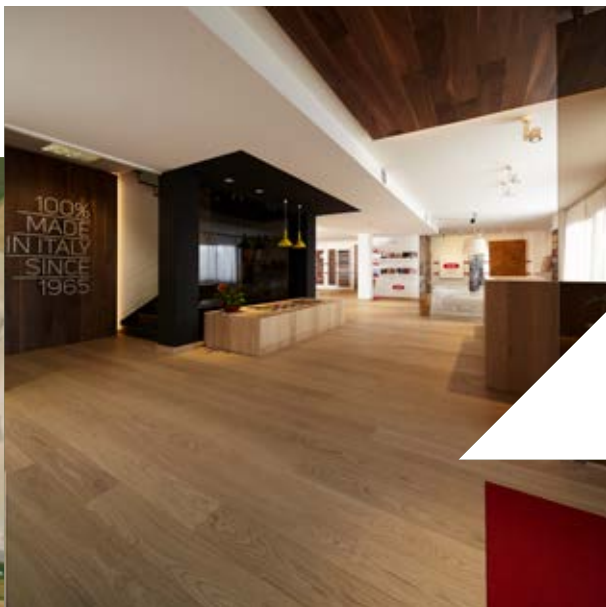
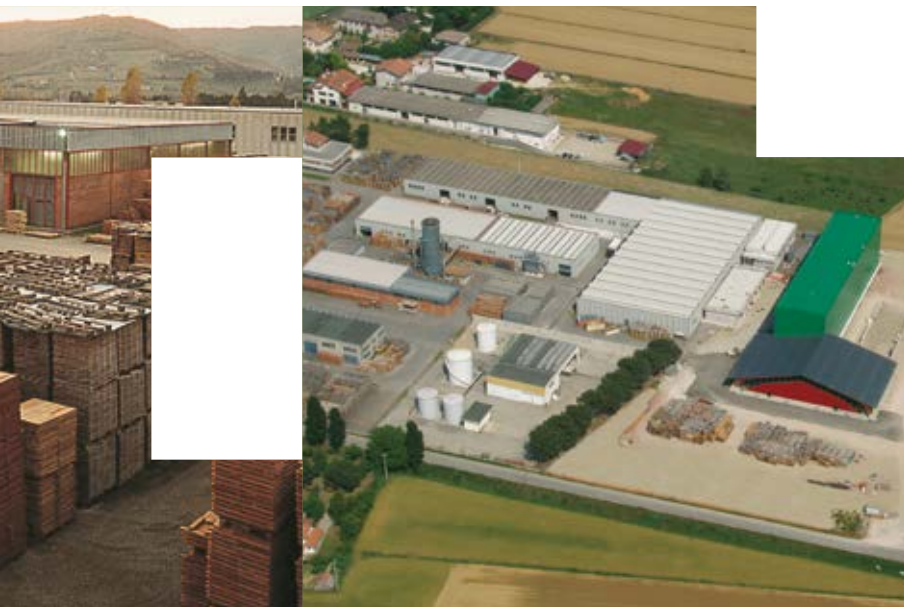
Setting out of works to build the new automatic warehouse that will stock future production.

2004

Widening of the Stilnovo family with models L and XL and completing of the line thanks to the introduction of the floors for outdoors.

2007

Beginning of widening of the line of engineered prefinished Stilnovo



2008

Completing and inauguration of the new production line for Stilnovo.

2012

Generation and managerial exchange. Expansion of international markets.

2018

Introduction of the Lab Strip line.

2010

Trademark exchange and expansion into 10 new markets.

2013

Introduction of the Slim line.

2019

Strategic partnership with Schotten & Hansen.

2011

Introduction of new finishing Traffic UV developed in partnership with Bona.

2016

Introduction of the Contemporary, Crafted and Smoked lines.

2021

Launch of the geometric Tékne collection.









## Inspired by our nature

Our floors could only be born in a wonderful land with so much still to be discovered. The gentle hills and the uncontaminated mountain landscapes have always distinguished our region, Umbria, the “Green Heart of Italy”. The Nature all around us is the first source of inspiration of all our values.

Ispirati da

nature



# Inspired by our history

Our history takes us back to ancient traditions of country wisdom and harmony of people who have developed a natural taste for beauty and elegance over the centuries. Historical experiences generate balance and concreteness, enriching the knowledge of those who have always been used to “do”.

*Piero della Francesca (1415/20-1492):  
Ritratto di Sigismondo Malatesta, part.  
1451 ca.. Parigi, Louvre.  
© 2018. Foto Scala, Firenze*







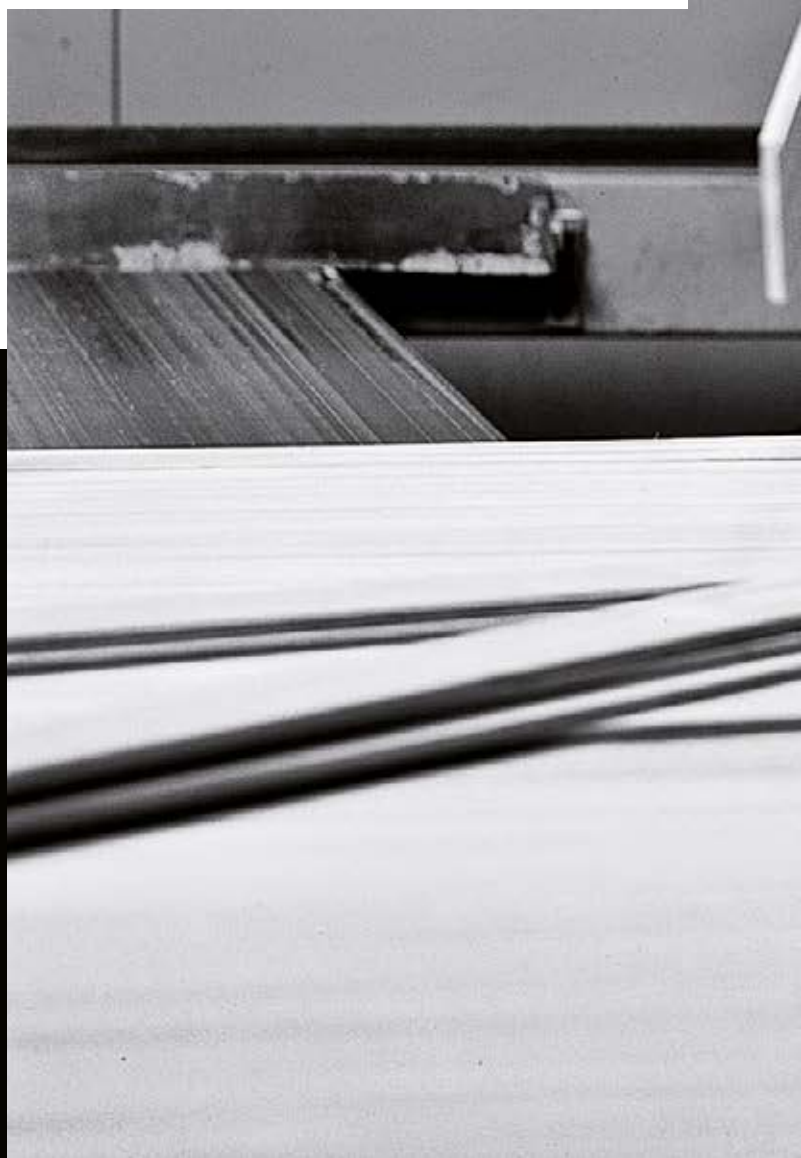
# Inspired by our culture

Our mystic and sensual land has always nurtured a refined and contemplative culture of great inspiration. This is how unique, but most of all “revolutionary”, authors and interpreters of Art and Culture were born. From San Francis of Assisi to Burri, space and time don't have dimensions any longer. In the same way, Stile draws inspiration from the knowledge acquired over time in order to manufacture always modern and above all innovative products.

Alberto Burri / Cretto G4 /  
*Palazzo Albizzini, Città di Castello*

## Inspired by our passion

Passion is the true “inspiring muse”!  
Passion is what we feel inside, it  
is the deepest feeling but also the  
desire to realize, create and above  
all live experiences. Passion has  
always guided our actions and was  
the compass that showed us the  
way through the darkest and most  
turbulent periods of our existence.  
Stile is, first of all, passion!
















## Inspired by our technology

There is no future without innovation. Technological innovation is what makes us raise the “dare” bar higher and higher. Stile has always believed that advanced plants, machinery and components are the secret to win the challenges of the global market. Technology and innovation represent the desire of overcoming obstacles and make imagination become reality.

# Why we do it this way

## Things that are apparently easy are difficult to do well.

The Italian tradition teaches us that the difference is made by the quality of the ingredients, the experience in knowing how to choose them and the ability to impeccably combine them.

The result is a high quality product. Without any compromise.



## We have 55 years of experience



Our knowledge of raw materials and their technical characteristics allows the identification and the selection of the best components to produce a 100% Italian pre-finished parquet from A to Z.

## We believe in total quality

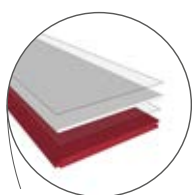


Stile has been dealing with wood for generations: we know its secrets and critical issues. The respect for its essence allows us to combine the selection made in the best way, to create a unique product, distinguishable from the others. It is essential to identify the quality and the differences before evaluating a price.

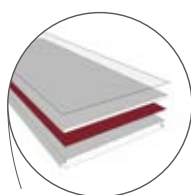




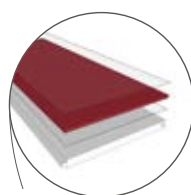
## We produce it from A to Z



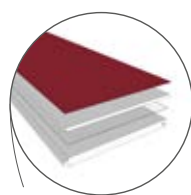
Support  
High quality phenolic  
multilayer Birch



Gluing  
D4 high strenght



Only woods of  
certified origin



Bona® natural and  
performing finishes

**Bona®**  
Passion for wood floors



# Wood, the only and authentic renewable natural resource

## Wood is

- / Alive
- / Natural, environmentally friendly and regenerates itself
- / Warm and soundproofing
- / Unique in texture, consistency and shape (every piece is unique!)
- / Strong and durable
- / Interactive with the environment and people

## Wood is not

- / Synthetic and artificial
- / Repetitive
- / Toxic or harmful for the environment
- / Unrenewable
- / Perfect: given its natural origin we must respect its limits imposed by nature









# The shape of beauty

Would you have ever thought that wood was so noble and versatile? Yet if we look around, Wood has always accompanied the daily life of men who got to know it fully and makes the most of it to obtain objects, machinery (think of Leonardo's machines!) and tools to improve the quality of life.

Today, wood is increasingly becoming also a material of design and furniture as well. Its texture, its colours, the excellent performance qualities it has, make it the ideal raw material to express at best, man's creativity and imagination.

Let's use it more and more and it will know how to surprise us!



# Everything starts from here

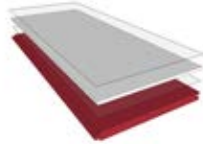
The woods that Stile imports and works to obtain parquet come from all over the world. It is essential to pay the utmost attention to the selection of the wood species, the most suitable to be processed, attention to the areas of origin and the reliability of suppliers. For Stile, these attentions are paramount because we are convinced that the quality of a finished product starts from the raw material used. Once this choice has been made, the combination of woods, sizes and finishes gives life to an infinite number of products that satisfy all needs, from aesthetic, to technical and performance.





# We produce it from A to Z

## support

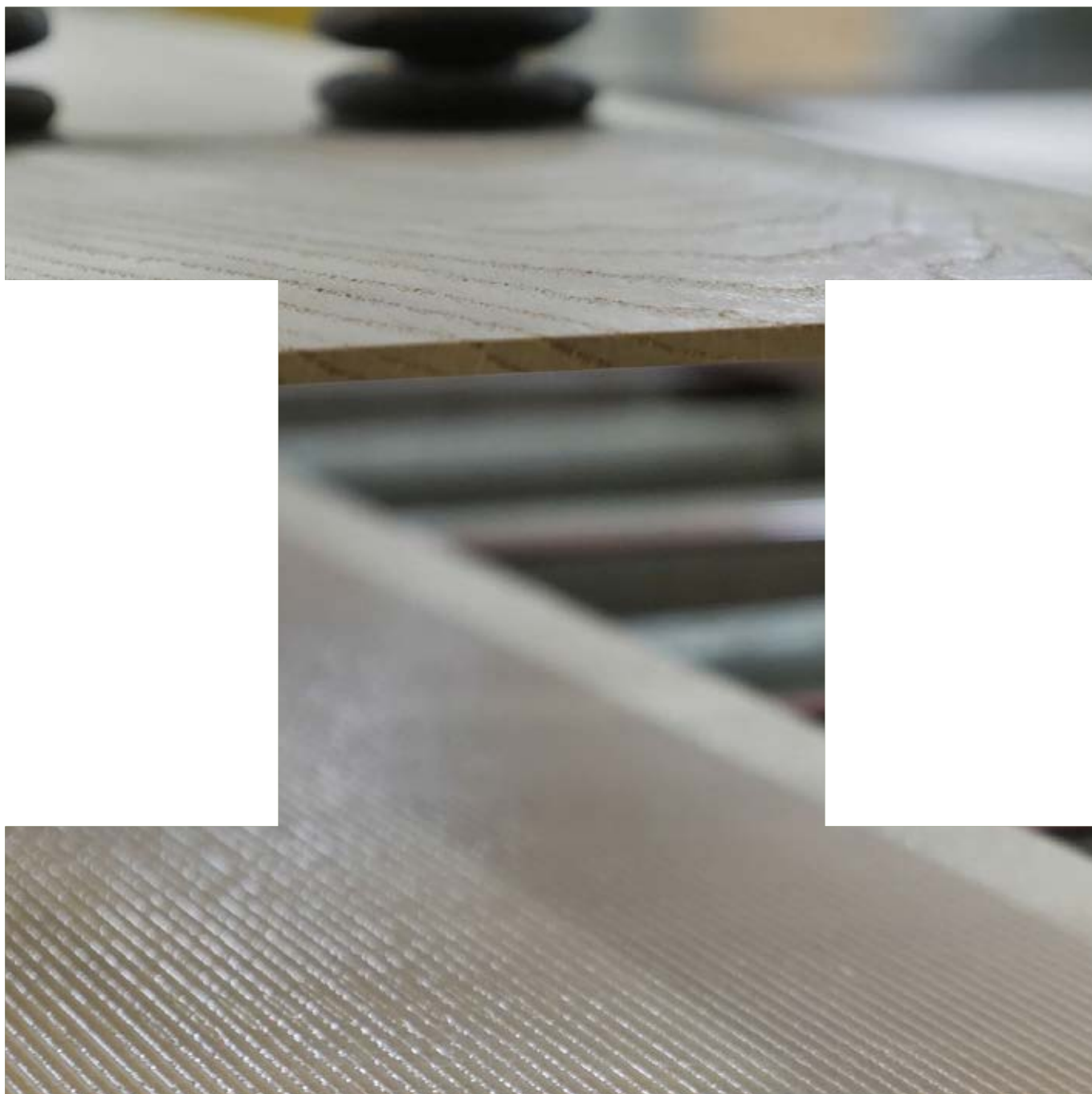


We use only moisture resistant phenolic bonded birch plywood.

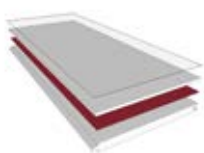
Indeed, the numerous thin and criss-crossed layers, together, with the back cuts that act as expansion joints for stresses, allow a perfect levelness of the plank and “sharp edge” processing even with large sizes







## gluing



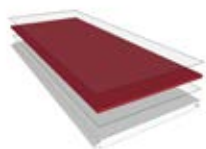
The full quality requires us to use adhesives vinyl D4 on the whole range of our products. The delamination of the wood from the support it is one of the most important causes of structural defects in an engineered floor. Stile makes no compromises or distinctions between formats and wood species. Everything to the fullest!

# The choice: the secret ingredient.

—

We select only the best wood species from all over the world. To respect the physical and structural nature of the wood and ensure the maximum results of reliability and aesthetic perfection you have to make uncompromising choices on product components and on the methods we work them. Only this approach enables us to produce a great wooden floor.

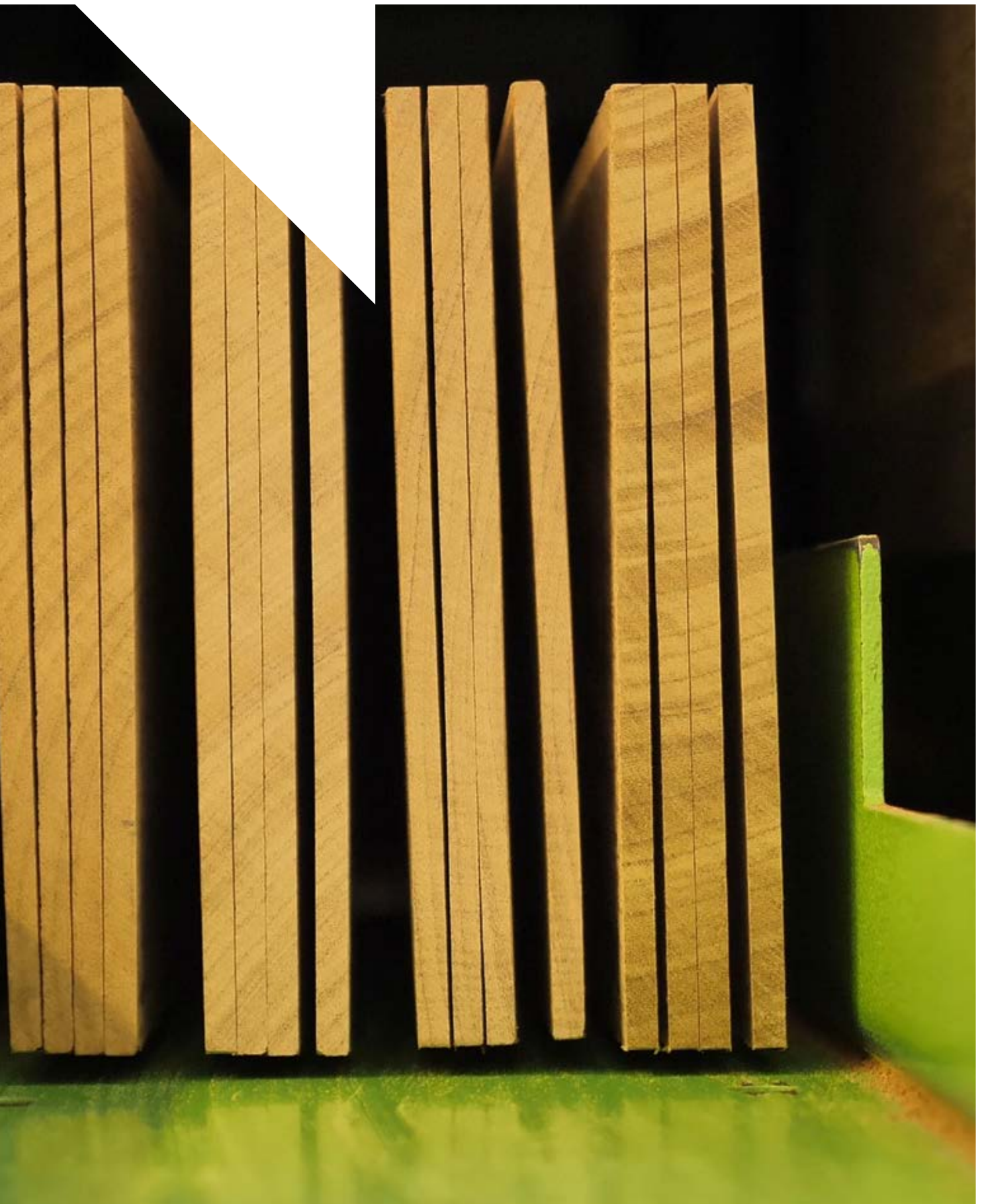
## — solid wood



—

Discover our grades  
on page 120



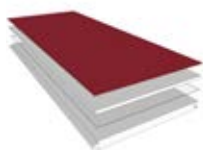






**Enhance and protect,  
this is how we make  
the difference.**

## finishing



Wood, created by nature, it is perfect by definition. The protective finishes, on the other hand, are constantly evolving to enhance and protect what is already extraordinary by nature. For this Stile has chosen Bona as its strategic partner, for the research and development of finishes increasingly performing and sustainable.

**Discover our finishes  
on page 122**

## Wherever your floor is, we are there

A well-made project lasts in time. Stile has a worldwide partnership with Bona, the world leader in wood floor finishes, to give you all the necessary assistance during installation and maintenance.

Lifetime support is the integrated system management of the finishing life cycle with maintenance systems, products and machinery.

Lifetime support is an integrated system for life time care and maintenance of the floor with Bona products and equipments.

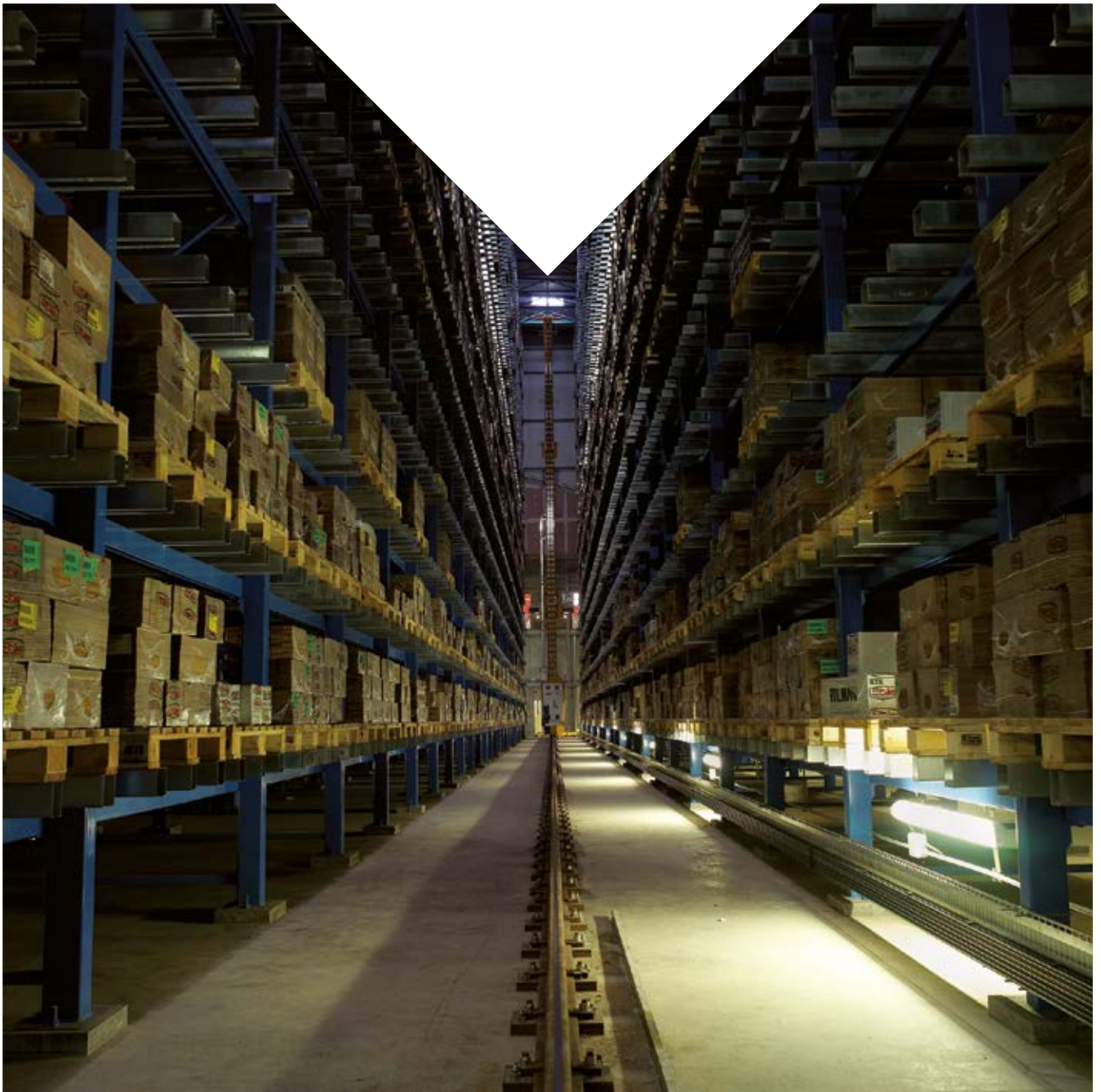




# We bring “made in Italy” quality to the world

The wide range of formats, choices and finishes creates thousands of combinations that are managed by barcode systems and clear labelling that describe anything necessary to know, with transparency in order to recognize the material and its characteristics.

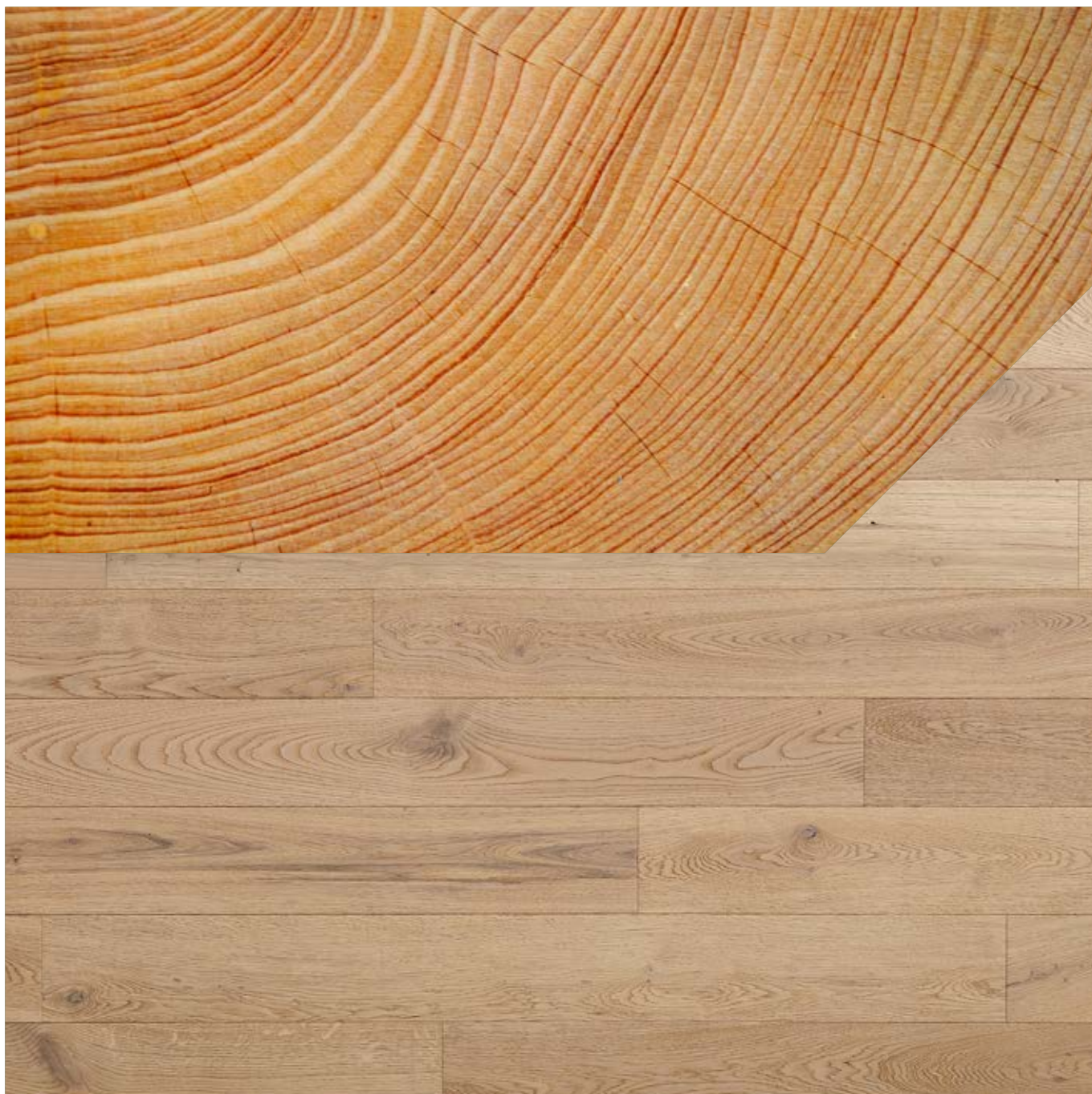




／

The service today is as important as the product.  
For this we have a warehouse completely  
automated warehouse that guarantees efficiency and precision  
in managing the materials in stock, in a very well organised way  
both for the stock keeping and the warehouse workers.





## Guaranteed parquet.



YEARS OF  
WARRANTY

The quality of our floors is appreciated in the long term. 25-year warranty in the residential sector and 10-years in the commercial one, enable clients to choose the best product.

# Sustainable, for real.

Many companies claim to be sustainable, but few really are. We are aware that the future of our planet depends on the choices we make: for this reason we have always tried to manufacture a high-quality floor in the most sustainable way.

We believe that an excellent hardwood floor not only has to be beautiful and sustainable, but also safe and healthy. All our products are traceable and comply with the highest standards requested for the certifications relative to formaldehyde emission and fire reaction.



Stile has a management system certified ISO 9001:2015.



Stile products are in conformity with UNI EN 14342:2013 regulation for CE mark. **Products with Varnished, Naturale UV, Traffic UV and Raw UV finishes are included in the Cfl-s1 class** according to european standard UNI EN 13501-1:2019 and in Class I-II according to the american standard ASTM E648-10. **The Traffic UV finish can also be supplied in Bfl-s1 class.**



FSC® trademark identifies products made with wood from forests managed in a correct and responsible way in accordance with strict environmental, social and economic standards. Ask for FSC – COC certified products.



All products that have been tested according to the methods described by the French Decree n° 2011-321, have achieved the emission class A +, the most restrictive concerning the emissions of volatile substances.



Stile products comply with the most restrictive Californian standards of the specification 01350 concerning the emissions of volatile substances (VOC).

## CARB

All the plywood used meets the requirements set by the CARB Phase 2 standard for Formaldehyde emission.



The certificates issued by the Japanese Ministry are considered the highest level of environmental and health standards. Stile floors have obtained this certification proving to have the lowest levels of formaldehyde emission.



Stile products have been tested according to the UNI CEN/TS 12633:2014 standard that determines the value of slip resistance, and has reached the highest class, making the products suitable for installation even in external or wet environments, such as kitchens, bathrooms, swimming pools, etc.



The Green Building Council Italia is the Italian association of leaders that operate for directing the building industry toward the environmental sustainability. Stile products contribute to the acquisition of credits for the LEED® certification.



According to UNI EN 13489 regulation standards only a solid or engineered wood flooring with a minimum thickness of the wear layer of 2.5 mm can be qualified as "parquet".



"Codice Trasparenza Parquet" is a communication project that highlights usually unreported product's features in order to put the end customer and the distributors in a position to make an informed choice.







# Choosing a parquet is not trivial.

**There are many reasons to consider when choosing a wood floor.**

- ／ Parquet has many intrinsic qualities: it is versatile, hygienic, durable, renewable and brings nature to the rooms in which it is installed.
- ／ Parquet is a technical and natural product that requires in-depth knowledge to make an informed choice: **the price is not the main information in order to choose among the various products on the market. As for any product, low prices certainly correspond to a low quality.**
- ／ Always choose the original and be wary of imitations.  
**Parquet does not imitate wood, it is real wood!**
- ／ Make sure you rely on certified and identifiable manufacturers who specify well all the characteristics of the product, as required by law. **Choose a certified “Transparent Parquet”.**
- ／ Be cautious of those who do not know how to give you detailed and easily verifiable details about the product. We make clear and thorough communication and are not afraid of comparisons.  
**Make sure you always compare similar products in order to objectively evaluate the differences between one product and another.**
- ／ **By using parquet, you can save CO<sub>2</sub>:**  
make a sustainable choice for a sustainable future!  
Find out more [www.realwood.eu](http://www.realwood.eu)



# The best projects are staged with Stile

**Stile is unique!**

The flexibility of an organization, combined to the capacity of the industrial production, create an operating model that adapts to the various needs of the global market. In the residential or commercial sector, Stile is able to fulfil unique and refined projects, bespoke design models as well as large construction sites that require large volumes, without forgetting quality. Experience of generations and technological innovation are the basic ingredients for a “Made in Italy” production, always and everywhere synonymous with quality, class and design.





Morlacchi Theater - Perugia  
Product: Oak Trend Bespoke



Teatro degli Illuminati  
- Città di Castello  
Product:  
Slim Honey Trend





Project: Microsoft Azure - Washington  
Architect's Firm: **Stantec Lindsay Blake**  
Product: Contemporary Curitiba Trend







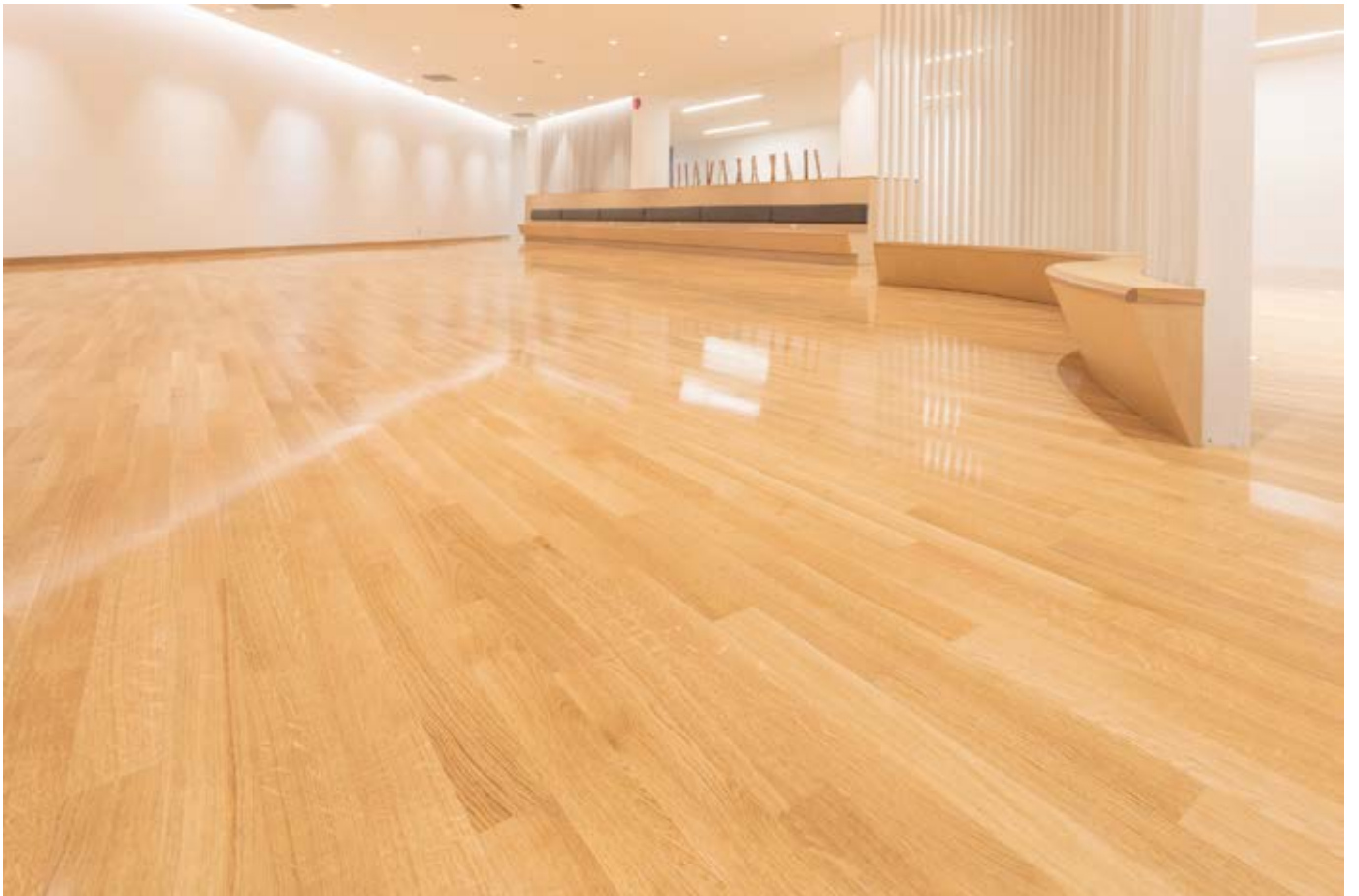


Project: Microsoft Azure - Washington  
Architect's Firm: **Stantec Lindsay Blake**  
Product: Contemporary Curitiba Trend





Project: Oakridge Centre - Vancouver  
Partner: **BC Hardwood**  
Product: Stilnovo Oak Trend Traffic UV







Project: Smith College Neilson Library, Massachusetts  
Architect's Firm: **Maya Lin**  
Product: Stilnovo Oak Select Naturale UV







Project: Hospitality Project - Nice  
Product: Lab Palette







Project: Ripple San Francisco  
Architect's Firm: **Bull Stockwell Allen's (BSA)** San Francisco  
Product: Stilnovo Teak Herringbone



 ripple



Project: Gallery for Modern Arts – Sophia, Bulgaria  
Product: Stilnovo Cabreuva Trend Traffic UV French Herringbone









Project: Princess Margaret Home Lottery  
Product: Lab Strip Dublino









Project: Bank of America - San Francisco  
Architect's Firm: **Gensler**  
Prodotto: Slim Malt Trend







Project: Hana Coworking and Office Space  
Partner: **Alks & Associates**  
Product: Stilnovo Oak Naturale UV









Project: Department Store - Beverly Hills  
Product: Stilnovo Oak Bespoke









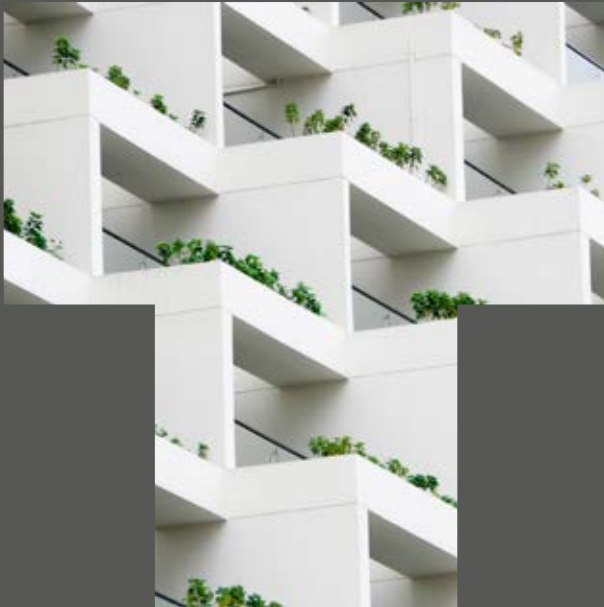
Project: Nada Head Quarters - Washington  
Architect's Firm: **Stantec**  
Product: Stilnovo Oak Trend Raw UV



ATD



# Tékne, the art of knowing how to do



## TÉXNE

It is important not to set ourselves limits. Ideas come to those who have the knowledge, experience and above all curiosity. A concept which is better expressed with a word inherited from ancient Greek, TEKNE (Τέχνη), literally "knowing how to do"

From here everything concerning research and development starts. It then becomes TECHNOLOGY, which is the expression of experience and knowledge made available to all.

Logic and irrationality which merge together  
That's how the new STILE collection was born:  
geometry and lines which merge together with the  
new aesthetic trends and with the research of new  
decorative combinations. A continuous research of  
linearity, synonymous of coherence, tidiness and order  
to be combined with fantasy, experimentation and  
imagination.

Logic and irrationality mix to decorate residential or  
business environments, where life flows continuously  
blending action, thought and feeling.

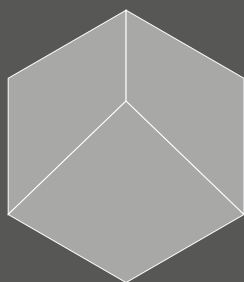


**Today everything is fluid, the traditional organization schemes and vision of the future got lost.**

**TEKNE wants to lead this flow which starts from the detail and reaches the universal!**



# TÉXNE



**Space**

**Area**

**Urban**

**Italic**

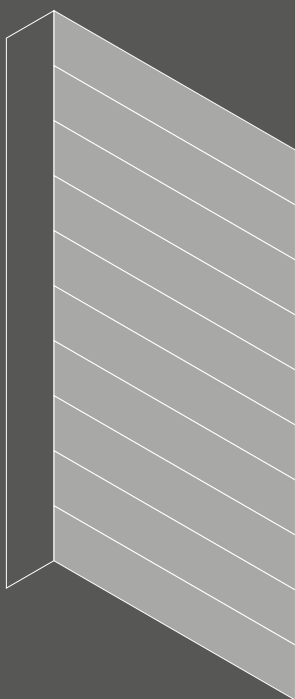
Pag.

66

78

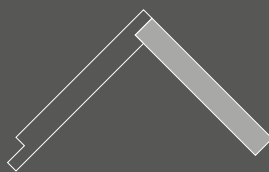
82

86



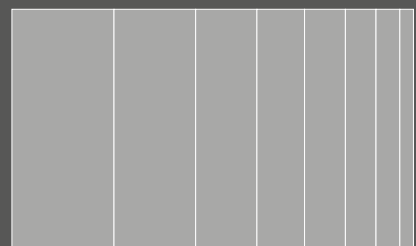
**Carpet**

90



**Incastro**

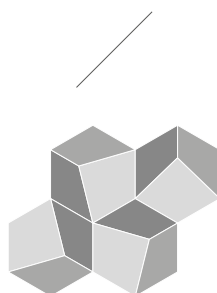
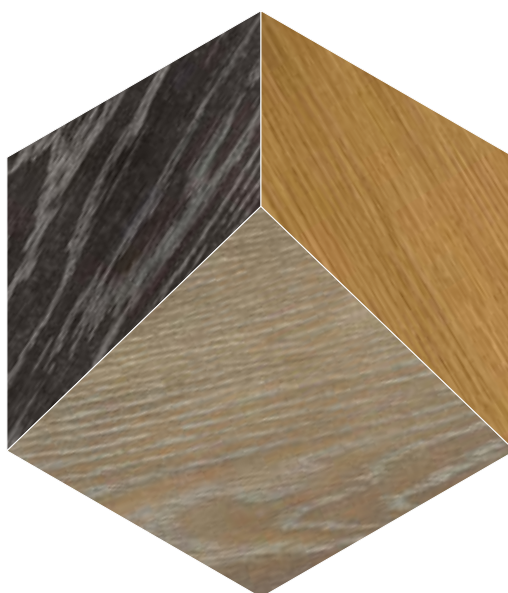
94



**Sizes**

98









# Tékne

## Space A

### Colours



**Grappa**



**Bourbon**



**Vodka**



**Brandy**



**Porto**

### Thickness



15mm  
5mm

#### Glued down installation

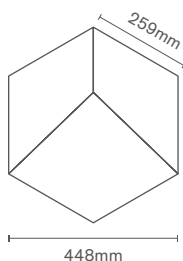
Four edges  
bevel

### Grades



#### Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.



### Finishes



#### Natuale UV

Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.

**Bona**

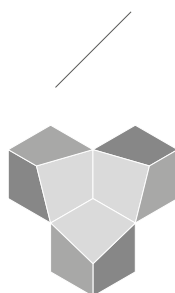
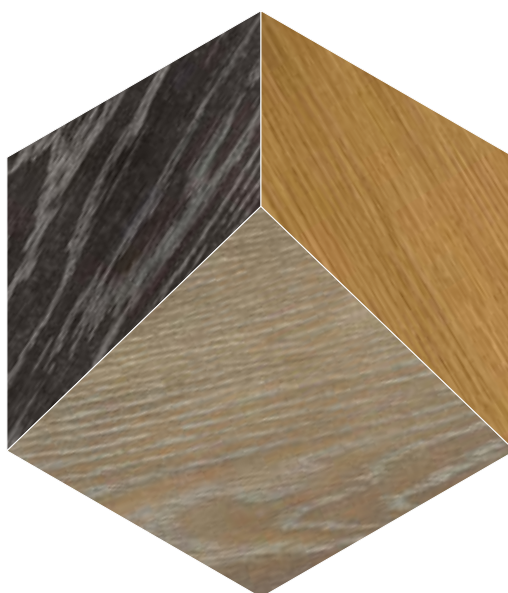
Tékne

## Space A





# Space B







Colours



Grappa



Bourbon



Vodka



Brandy



Porto

Thickness



15mm  
5mm

Glued down installation

Four edges  
bevel

Grades



Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

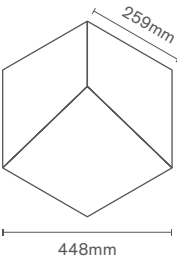
Finishes



Naturale UV

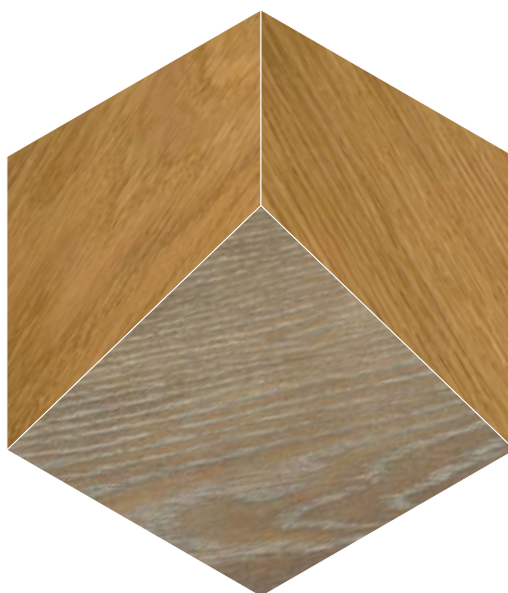
Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.

Bona®













Colours



Grappa



Bourbon



Vodka



Brandy



Porto

Thickness



15mm  
5mm

Glued down installation

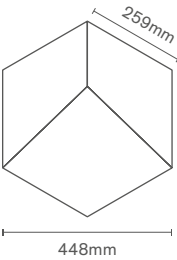
Four edges  
bevel

Grades



Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.



Finishes



Naturale UV

Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.













## Thickness



13mm

### Glued down installation

Four edges  
bevel

## Grades



### Select

Mixed texture, mainly straight,  
selected to assure uniformity in colour.

## Finishes



**Bona**

### Naturale UV

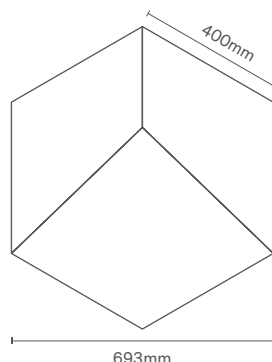
Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte  
and natural. Environmental friendly and beautifully natural like  
oil, it differs from the latter for its easier maintenance. It is the  
first paint in the world that allows repair locally.



**Bona**

### Traffic UV

The most used high resistance varnish in the world is now  
exclusively available on Stile's prefinished floors. Very high  
protection toward the stamping, completely transparent  
grants a great performance and an easy maintenance.







Tékne






# Urban



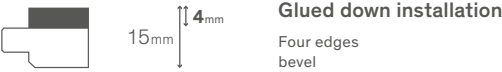




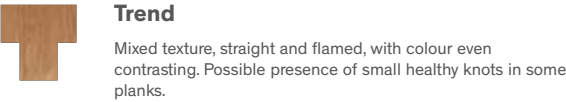
Colours

	<b>Grappa</b>
	<b>Bourbon</b>
	<b>Vodka</b>
	<b>Brandy</b>
	<b>Porto</b>

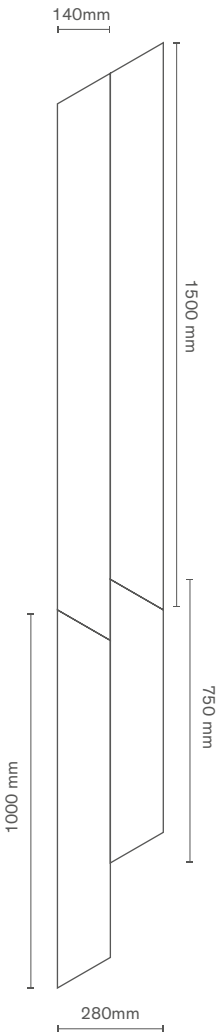
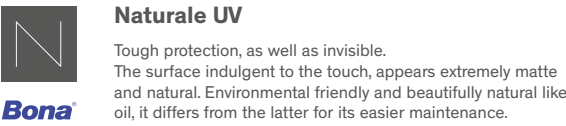
Thickness



Grades



Finishes














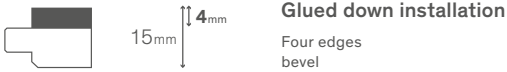




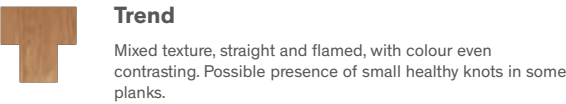
Colours

	Grappa
	Bourbon
	Vodka
	Brandy
	Porto

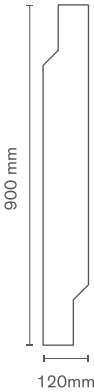
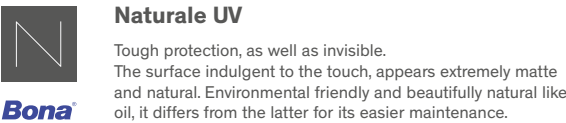
Thickness



Grades



Finishes







Tékne






# Carpet








Colours

	Grappa
	Bourbon
	Vodka
	Brandy
	Porto


Thickness



**Glued down installation**

Four edges bevel

Grades



**Trend**

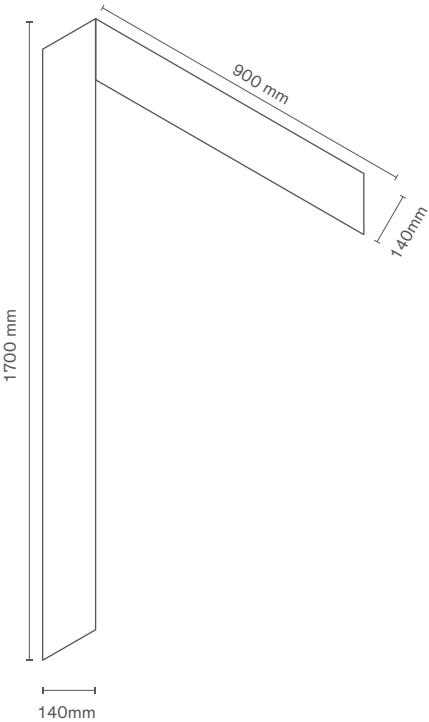
Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

Finishes



**Naturele UV**

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.



















Colours

	<b>Grappa</b>
	<b>Bourbon</b>
	<b>Vodka</b>
	<b>Brandy</b>
	<b>Porto</b>

Thickness




15mm

4mm

**Glued down installation**

Four edges bevel

Grades



**Trend**

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

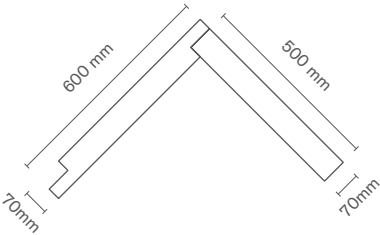
Finishes



**Bona**

**Naturale UV**

Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.

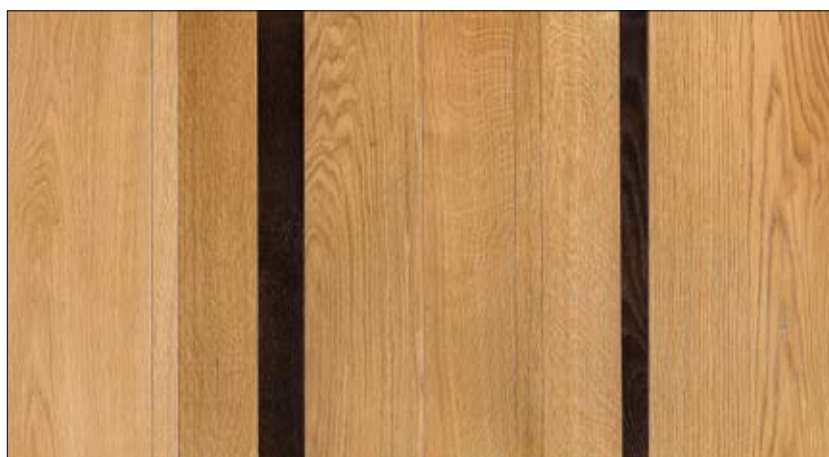


Tékne

**Incastro**











Colours



Grappa



Bourbon



Vodka



Brandy



Porto

Thickness



15mm  
4mm

Glued down installation

Four edges  
bevel

Grades



Trend

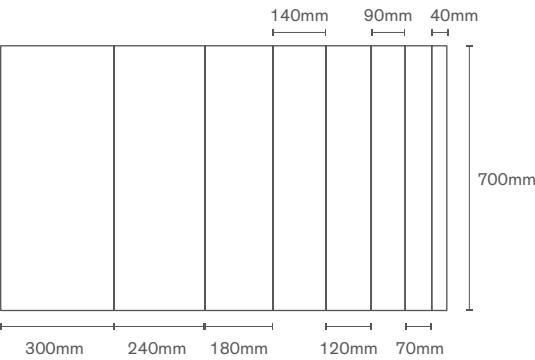
Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

Finishes



Naturale UV

Tough protection, as well as invisible.  
The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.





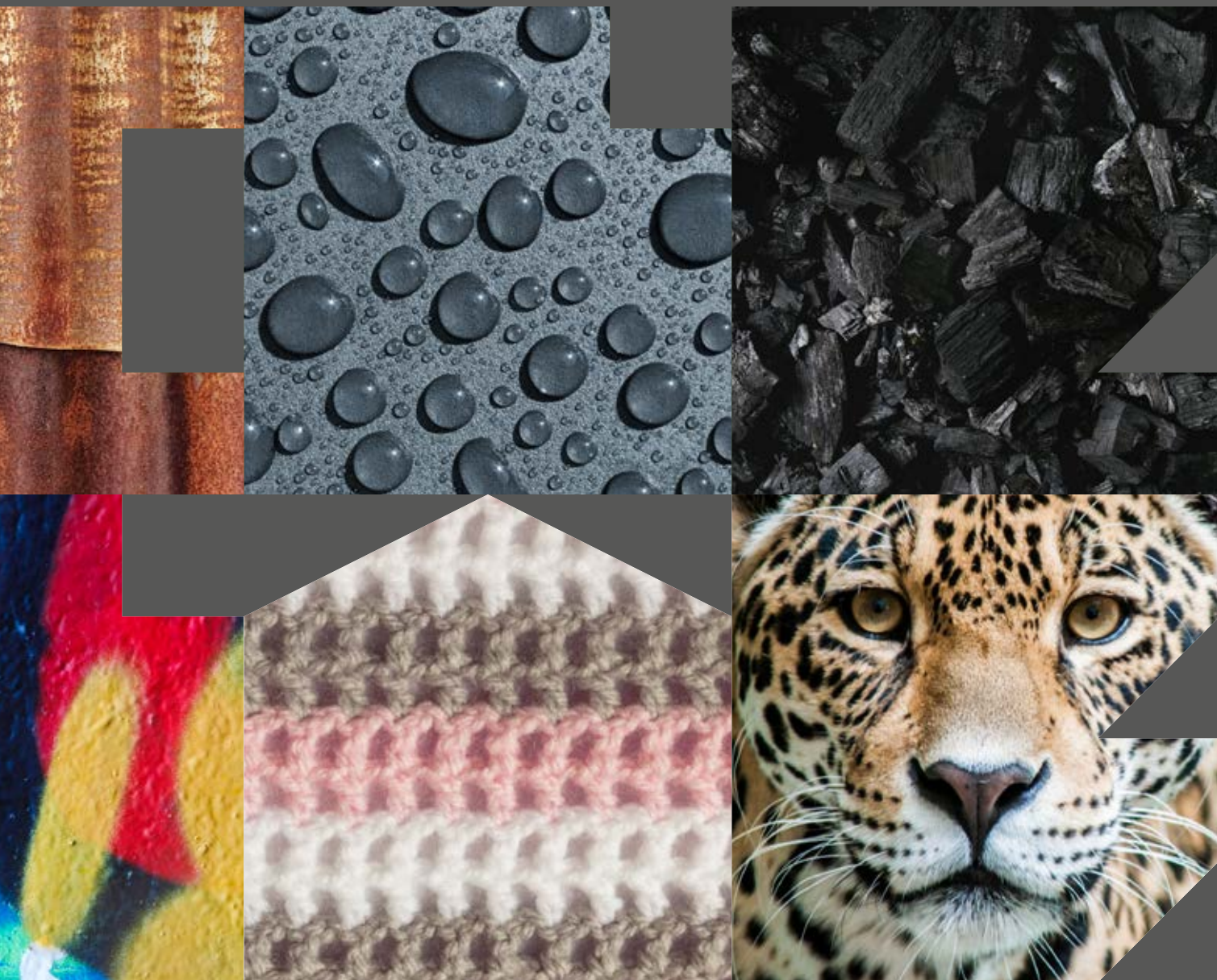


# Stile Lab



Welcome to the Stile Laboratory for new experiments and prototypes. Technology is keeping renewing itself and provide new opportunities to develop new products and applications. From applying a thick lacquering treatment to match every colour, to the application of real metal laminas on the wood or by adopting the digital printing technique that can reproduce any texture of picture on the wood. Adopting those technicalities it is possible to customize products, following the creativity and haesthetics needs of architects and designers.















## Colours

	<b>Grappa</b>
	<b>Bourbon</b>
	<b>Vodka</b>
	<b>Brandy</b>
	<b>Porto</b>

## Thickness



15mm  
4mm

### Glued down installation

Four edges  
bevel

## Grades



### Casual

Mixed texture, wavy grain with colour even contrasting. Presence of knots of different dimensions however filled.

## Finishes

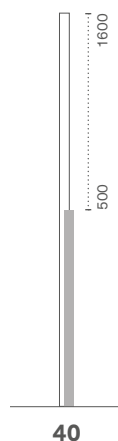


### Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance.

**Bona**

Innovation and design summarize in the new Strip format. The limit of perfection has its dimensions: 15 x 40 x 500 - 1600. Strip takes inspiration from design floors of the 1950's and brings it back to life with new contemporary colours and on engineered boards that guarantees the maximum stability and precision on installation. Bona Natural UV protection guarantees an unlimited durability and easy maintenance.







# Lab

# Reclaimed

## Colours



Reclaimed

The raw material comes from old beams and made into lamellae to create hardwood flooring. This maintains all the characteristics of aged wood and we make sure is treated and preserved in order to keep its authenticity.

## Thickness



15mm  
4mm

### Glued down installation

Four edges  
bevel

## Grades

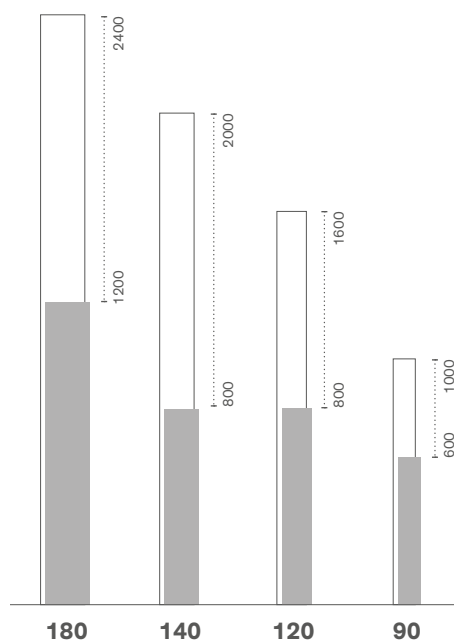
### Mixed

## Finishes



### Brushed Naturel UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



Lab

# Reclaimed





# Vaporized

## Colours



**Vaporized**

Stile Lab Vaporized is a new product that marvels the senses.

The vaporization process of freshly cut wood, releases authentic scents and brings colours from the past, a harmony full of passion.

## Thickness



10mm  
2,5mm  
15mm  
4mm

### Glued down installation

Four edges  
bevel

## Grades



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

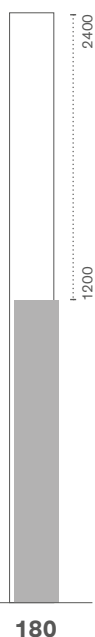
## Finishes

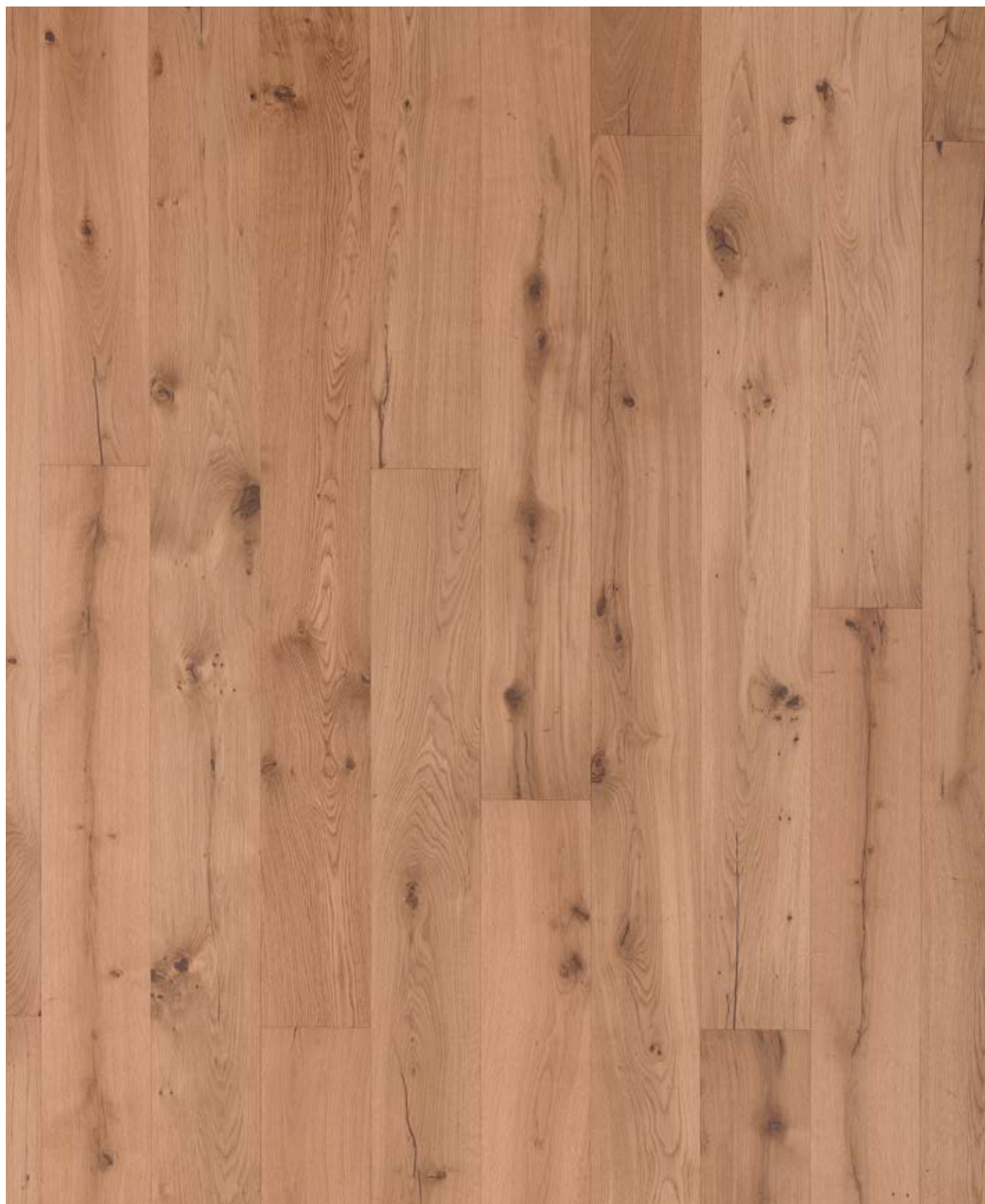


### Brushed Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.

**Bona**












Lab

# Palette

Colours

	Pantone® Year 2021
	Pantone® Year 2021
	Pantone® Year 2022
	Pantone® Year 2023
	Custom

Opportunity to reproduce any “palette” of sample colour or from Pantone™ codes.

Thickness



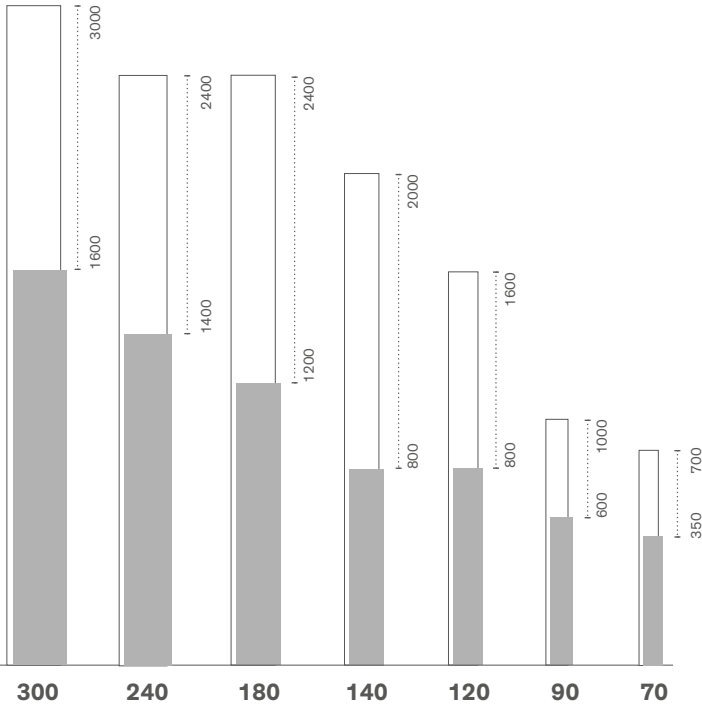
**Glued down installation**  
Four edges  
bevel

Grades



**Trend**

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

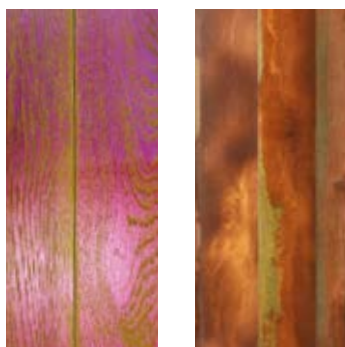




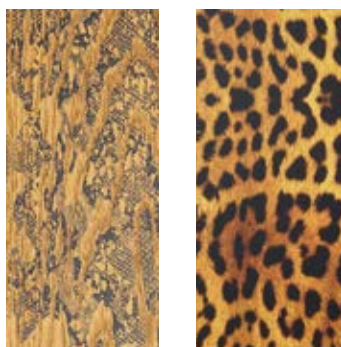


# Metal / Print / Materici

## Metal / Materici



## Print



Possibility to produce full-coverage or semi-coverage prints.

## Thickness



15mm  
4mm

### Glued down installation

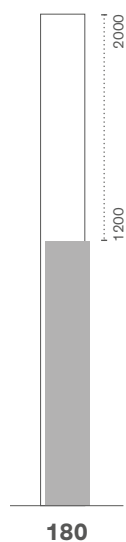
Four edges bevel

## Grades

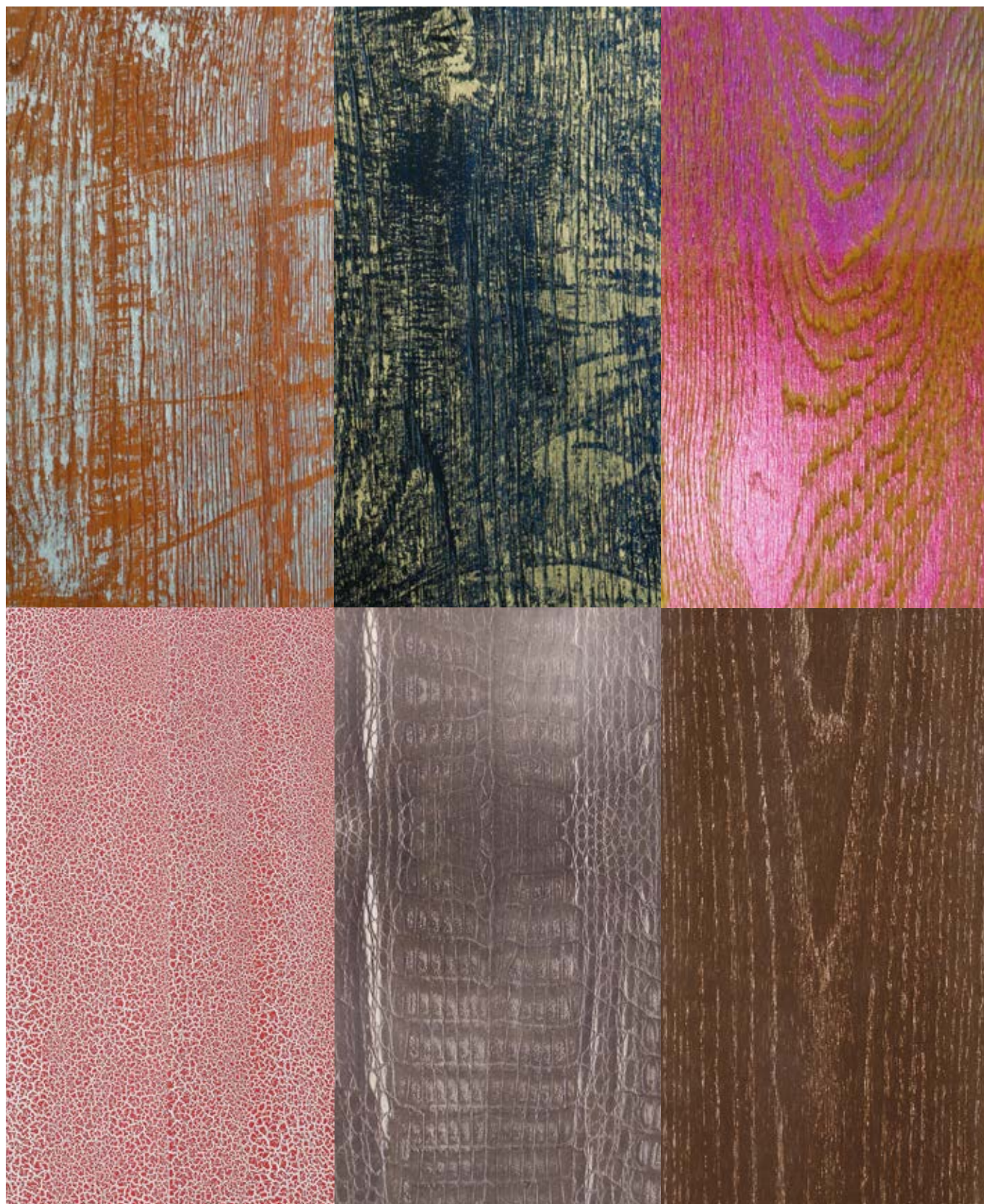


### Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.

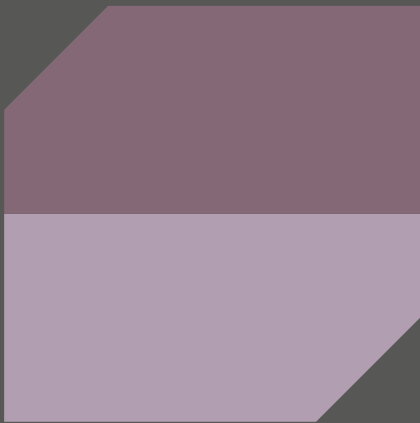


180





# Collections



**Slim**



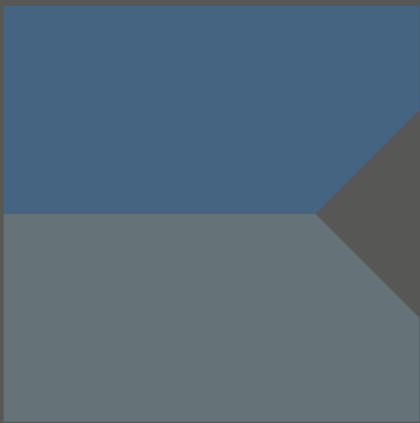
Pag. 124



**Stilnovo**



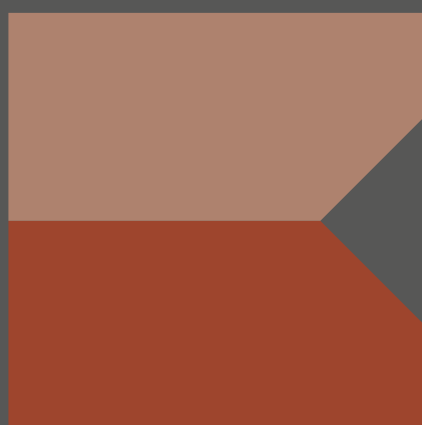
134



**Contemporary**



146



／  
**Crafted**

／  
**156**



／  
**Smoked**

／  
**168**



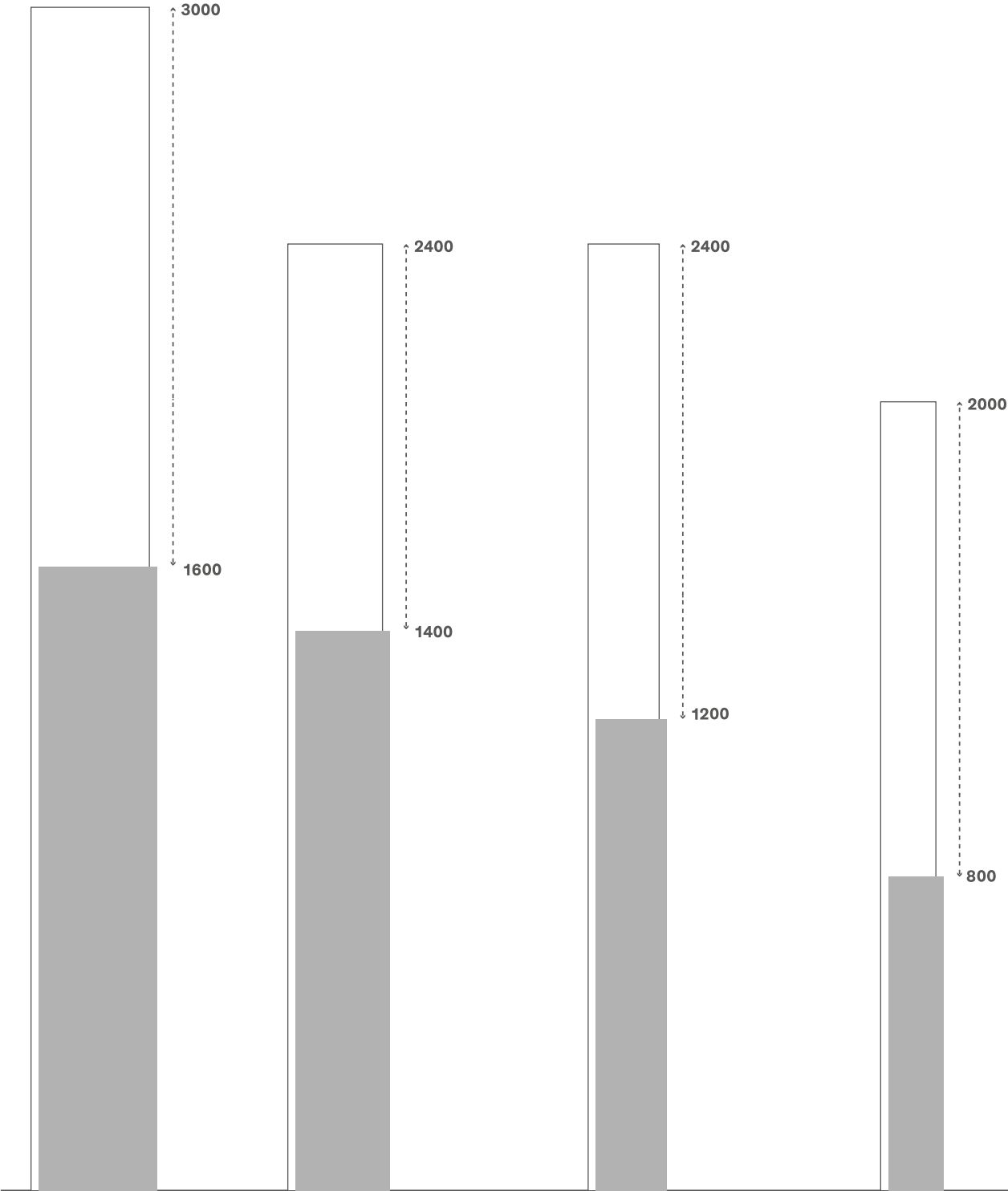
# Sizes

300

240

180

140



19mm  
5mm

Glued down installation  
Floating installation  
Long bevel edges

15mm  
4mm

Glued down installation  
Floating installation  
Long bevel edges

19mm  
15mm  
10mm  
2,5mm

Glued down installation  
Floating installation  
Long bevel edges

15mm  
10mm  
2,5mm

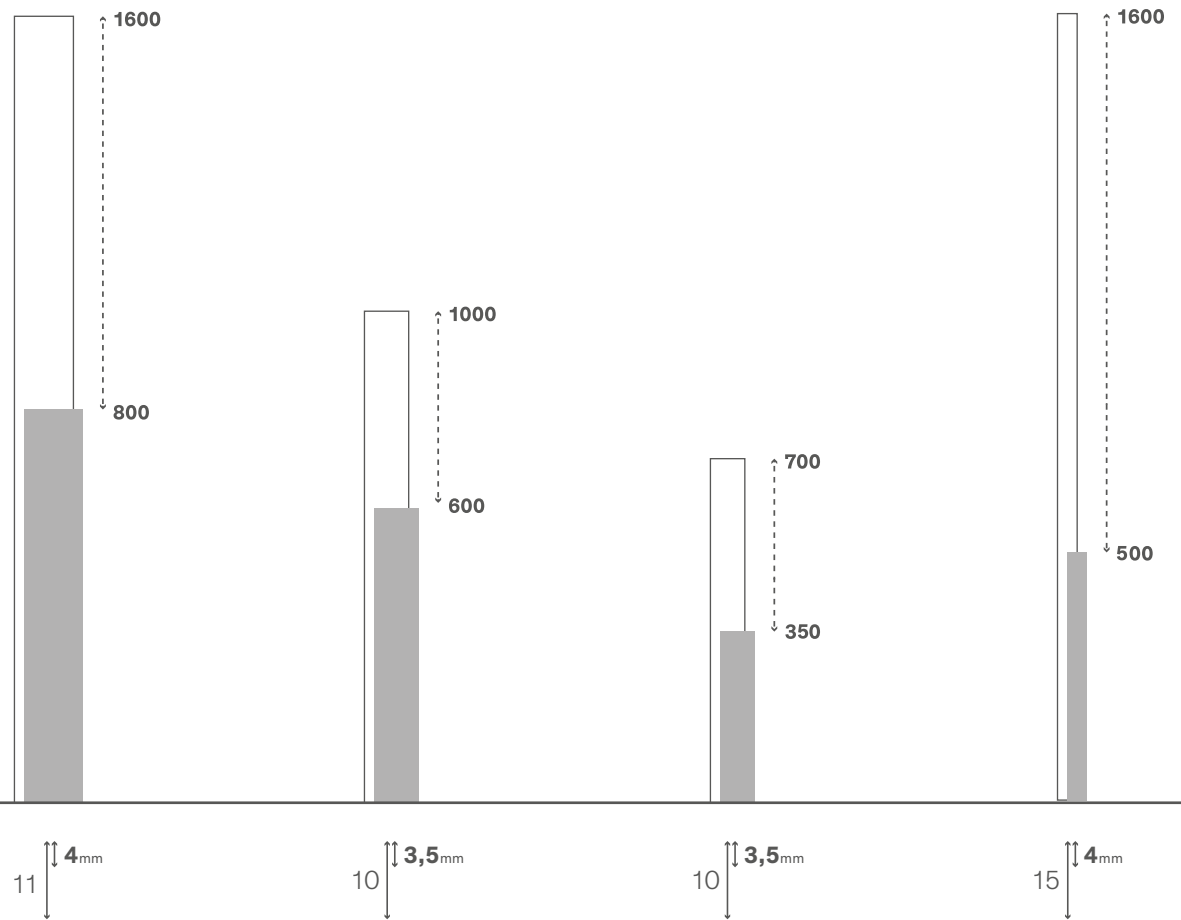
Glued down installation  
Square edges / Long bevel edge

120

90

70

40





# Grades

## Select

Mixed texture, mainly straight, selected to assure uniformity in colour. The Select grade according to the regulations UNI EN 13489 is to be considered: ○

70

90



## Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks. The Trend grade according to the regulations UNI EN 13489 is to be considered ○

70

90

120

140

180

240

300





## Casual

Mixed texture, wavy grain with colour even contrasting. Presence of knots of different dimensions however filled. The Casual grade according to the regulations UNI EN 13489 is to be considered  $\Delta$

40	70
90	120
140	180



## Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present. The Country grade according to the regulations UNI EN 13489 is to be considered free grade.

120	140
180	240
300	



# Finishes

Innovating means trying to make simpler and functional what is already naturally beautiful.

**Naturale UV, Traffic UV and Raw UV** finishes developed in collaboration with Bona, world leader for wood floor Finishes, allow Stile to choose the most suitable and performing finish for the chosen wood floor.

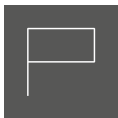
**Natural UV** finish allows to have two uncommon elements in only one finish: the protection and practicality of a Varnished floor as

well as the naturality and restoration typical of oil Finishes.

After the big success of Natural UV finish, Stile and Bona have decided to make **Traffic UV**, the world mostly used high-resistance varnish, available exclusively on Stile prefinished floors.

**Traffic UV** is a finish for wood floors with a very high protection level against wear and tear, perfectly transparent and without compromises in terms of functionality and maintenance.

**Raw UV** is an extraordinary natural finish, fruit of Bona researches to enhance the wood essence at its best, leaving unchanged the natural colour of the wood. Applied to various wood species, this finish makes them distinctively unique by preserving their natural colours.



## Presanded

Untreated surface in order to emphasize the wood texture. Ready to be finished according to the customer's wish right after installation.



n/a

Taber Test®  
Test for evaluation of  
abrasion resistance

n/a

Reaction to fire class  
according to the European  
fire classification



## Varnished UV

Varnished UV is an acrilic finish with medium-high resistance, very smooth and gives a perfect combination between naturalness and brightness. \*



3000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance  
Reaction to fire class  
according to the European  
fire classification

CFL-S1



## Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



2000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance  
Reaction to fire class  
according to the European  
fire classification

CFL-S1



# Lifetime support

Integrated system for life time care and maintenance of the floor with Bona products and equipments.



## Raw UV

This new finish represents the maximum naturalness achievable and it's the result of Bona's continuous research to enhance the essence of the wood at its best. Raw UV was created to better appreciate the natural colours of each wood species once again.



**2000 rpm**  
**CFL-S1**  
 Taber Test®  
 Test for evaluation of abrasion resistance  
 Reaction to fire class according to the European fire classification

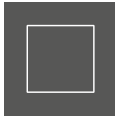


## Traffic UV

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance. \*



**5000 rpm**  
**CFL-S1**  
**BFL-S1<sup>NEW</sup>**  
 Taber Test®  
 Test for evaluation of abrasion resistance  
 Reaction to fire class according to the European fire classification



## Oiled

Neutral oil treatment. It preserves the beauty and the nature of the wood. This kind of finish requires specific procedures for ordinary maintenance.

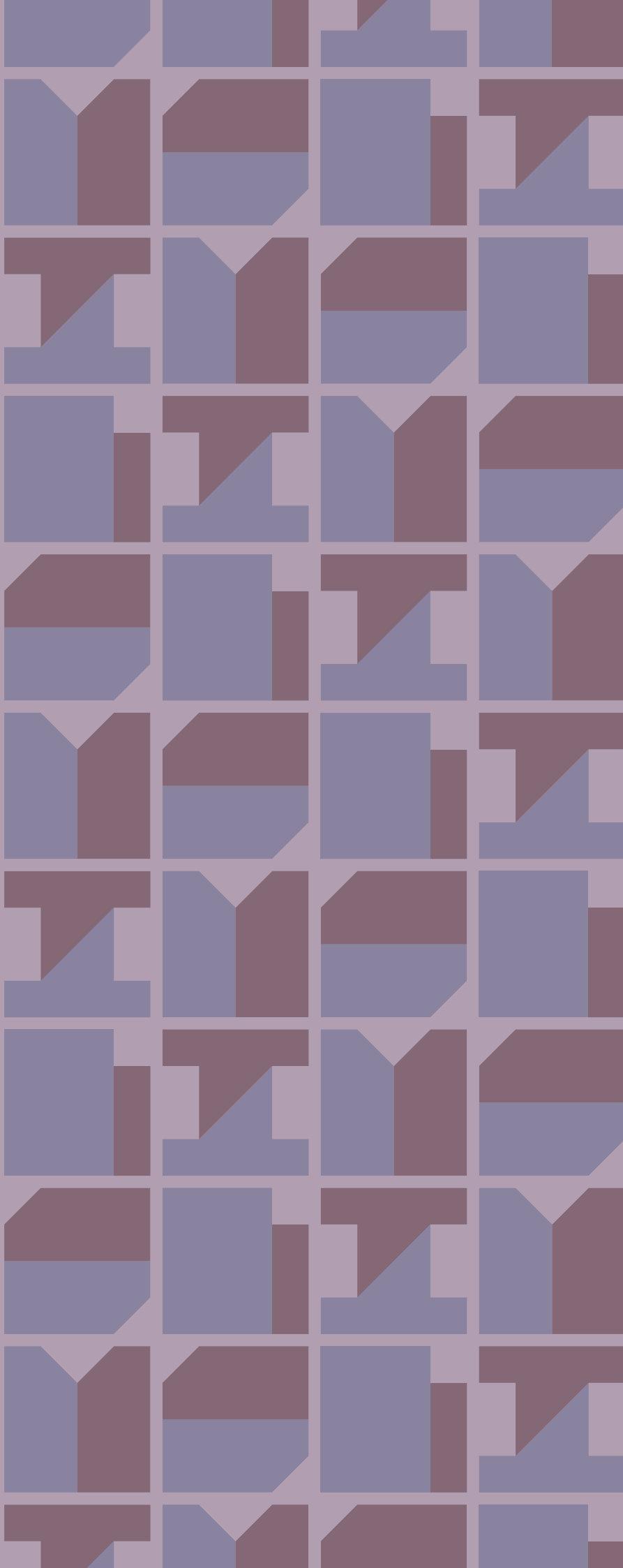


**n/a**  
**n/a**  
 Taber Test®  
 Test for evaluation of abrasion resistance  
 Reaction to fire class according to the European fire classification



\*The Traffic UV finish looks like the Varnished UV finish: same gloss (around 20) and same smoothness. The only difference is a special component applied on the Traffic application process that give the special resistance at the abrasion for this finish that is particularly suited for heavy traffic locations (airports, hotels, stores, etc.)





N

T

70

90

140

180



# Slim

Slim revives the beauty of big planks or herringbone wood floors, even for those who have limited space and a low thickness available, with a reasonable price and a high quality 100% made in Italy.

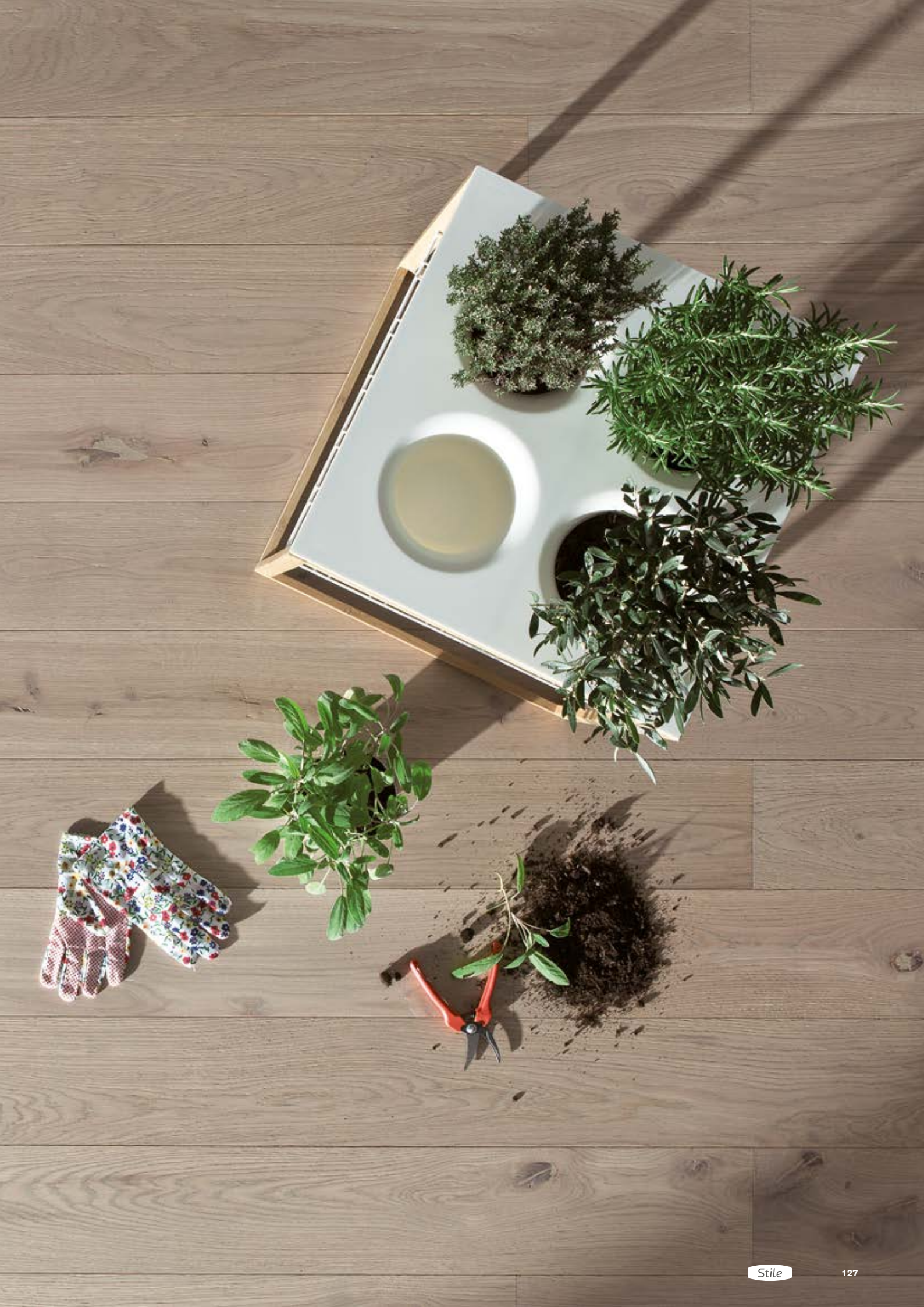
It's the two-layer Stile wood floors collection, 10 mm thickness, entirely made of oak with four different widths: 70-90-140-180 mm.

It's made with a light brushing and available in 10 colours, with different sizes and grades, finished with the highly resistant Naturale UV and Traffic UV finishes.



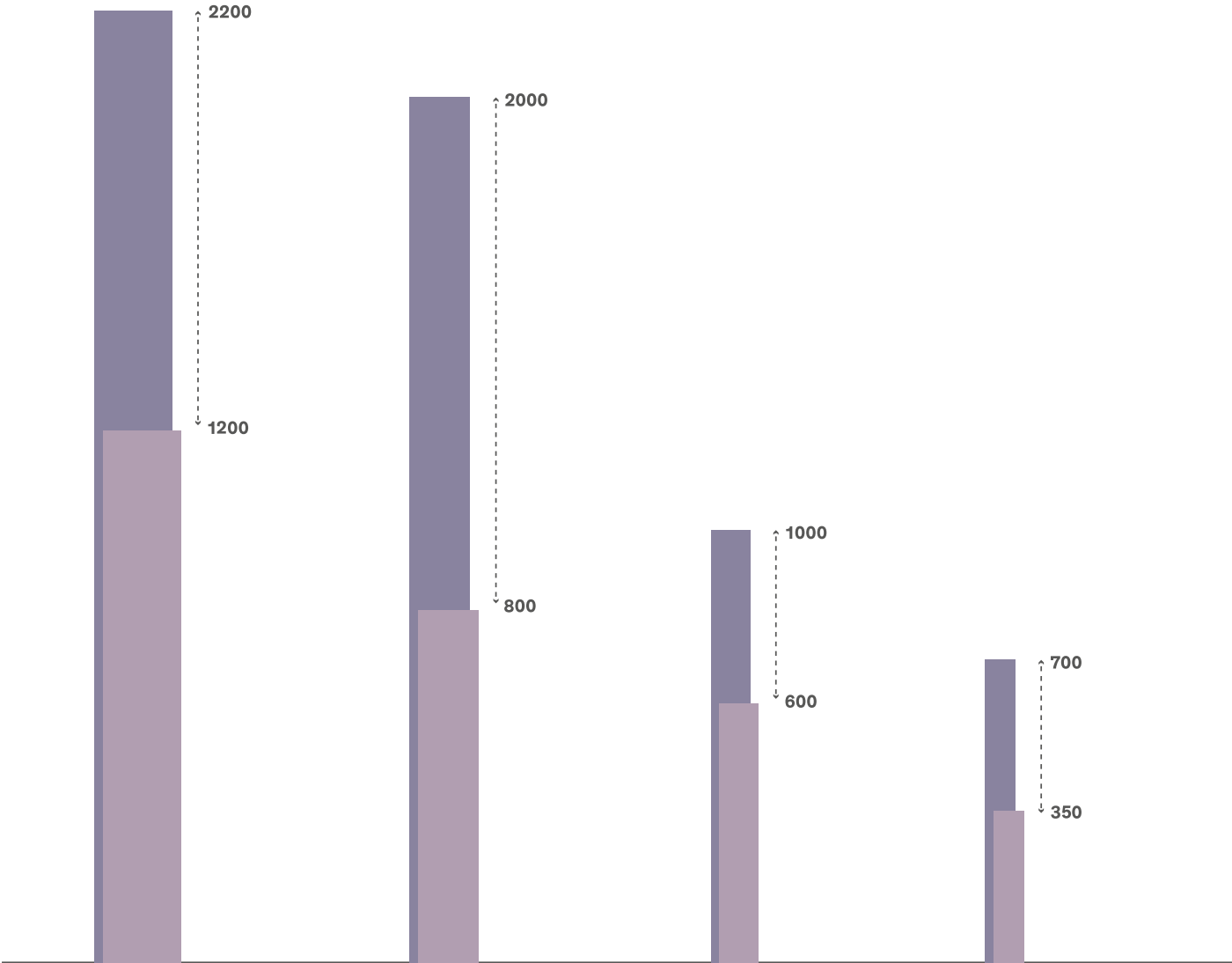








1801409070



10mm 2,5mm

Glued down installation  
Floating installation\*  
Long bevel edges

10mm 2,5mm

Glued down installation  
Long bevel edges

10mm 3,5mm

Glued down installation  
Square edges

10mm 3,5mm

Glued down installation  
Square edges

\* Not recommended in case of floor heating system

## Slim Grades

---



### Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

## Slim Finishes

---



### Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



**2000 rpm**

Taber Test®  
Test for evaluation of  
abrasion resistance

**CFL-S1**

Reaction to fire class  
according to the European  
fire classification



### Traffic UV

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*



**5000 rpm**

Taber Test®  
Test for evaluation of  
abrasion resistance

**CFL-S1**

Reaction to fire class  
according to the European  
fire classification







**Slim** Coconut







Slim **Genuine**



Slim **Torba**



Slim **Cream**




Slim **Pepper**



Slim **Almond**

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Slim **Sage**




Slim **Coconut**



Slim **Malt**



Slim **Honey**



Slim **Cinnamon**







# Stilnovo

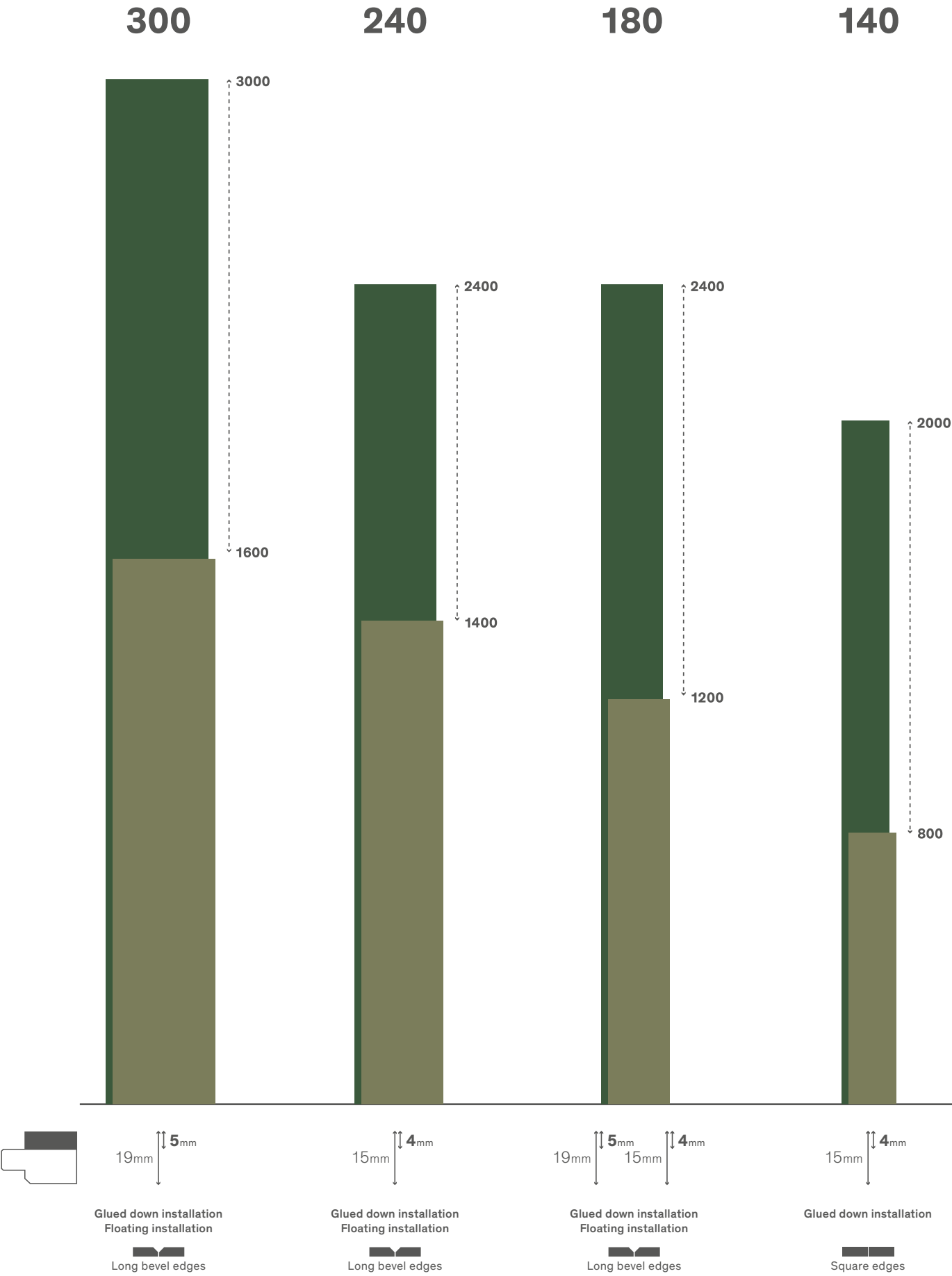
Two-layer wood floor collection available in 10 wood species to be combined with a wide range of sizes, grades and finishes. Seven sizes: from 70 wide to the big plank 300 mm wide. All of them available with Oil, Varnished UV, Naturale UV, Traffic UV and Raw UV finishes.







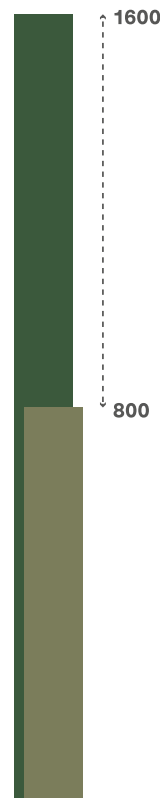




120

90

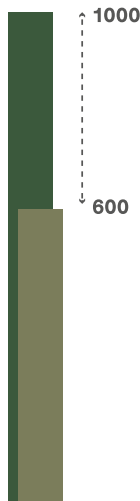
70



11mm  
4mm

Glued down installation

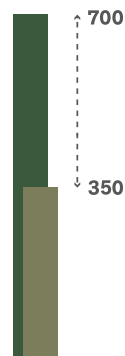
Square edges



10mm  
3,5mm

Glued down installation

Square edges



10mm  
3,5mm

Glued down installation

Square edges







Stilnovo Rovere



70-90



### Select

Mixed texture, mainly straight, selected to assure uniformity in colour.



### Trend

Mixed texture, straight and flamed, with colour even contrasting.



### Casual

Mixed texture, wavy grain with colour even contrasting. Presence of knots of different dimensions however filled.

## Stilnovo Finishes



### Presanded

Untreated surface in order to emphasize the wood texture. Ready to be finished according to the customer's wish right after installation.



n/a

Taber Test®  
Test for evaluation of  
abrasion resistance

n/a

Reaction to fire class  
according to the European  
fire classification



### Varnished UV

Varnished UV is an acrilic finish with medium-high resistance, very smooth and gives a perfect combination between naturalness and brightness.\*



3000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



2000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



120-140-180-240-300



### Trend

Mixed texture, straight and flamed, with colour even contrasting.



### Casual

Mixed texture, wavy grain with colour even contrasting. Presence of knots of different dimensions however filled.



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

## Stilnovo Finishes



### Raw UV

This new finish represents the maximum naturalness achievable and it's the result of Bona's continuous research to enhance the essence of the wood at its best. Raw UV was created to better appreciate the natural colours of each wood species once again.



**2000 rpm**

Taber Test®  
Test for evaluation of  
abrasion resistance

**CFL-S1**

Reaction to fire class  
according to the European  
fire classification



### Traffic UV

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*

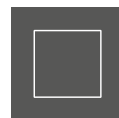


**5000 rpm**

Taber Test®  
Test for evaluation of  
abrasion resistance

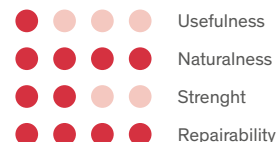
**CFL-S1**  
**BFL-S1<sup>NEW</sup>**

Reaction to fire class  
according to the European  
fire classification



### Oiled

Neutral oil treatment. It preserves the beauty and the nature of the wood. This kind of finish requires specific procedures for ordinary maintenance.



**n/a**

Taber Test®  
Test for evaluation of  
abrasion resistance


**n/a**

Reaction to fire class  
according to the European  
fire classification



\*The Traffic UV finish looks like the Varnished UV finish: same gloss (around 20) and same smoothness. The only difference is a special component applied on the Traffic application process that give the special resistance at the abrasion for this finish that is particularly suited for heavy traffic locations (airports, hotels, stores, etc.)




A horizontal rectangular sample of light-colored oak wood with a fine, straight grain pattern.

Stilnovo **Oak**

A horizontal rectangular sample of medium-brown oak wood with a wavy, irregular grain pattern.

Stilnovo **Medium Oak**

A horizontal rectangular sample of dark brown oak wood with a wavy grain pattern, showing some darker staining or knots.

Stilnovo **Dark Oak**

A horizontal rectangular sample of light-colored Afrormosia wood with a fine, straight grain pattern.

Stilnovo **Afrormosia**

A horizontal rectangular sample of medium-brown Cabreuva wood with a wavy grain pattern.

Stilnovo **Cabreuva**

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Stilnovo **Iroko**




Stilnovo **Teak Burma**



Stilnovo **Doussiè**



Stilnovo **American Walnut**



Stilnovo **Wengè**





N

T

120

140

180

240

300



# Contemporary

Space to colour. The use of innovative alkaline based products and the combination with fine pigments create a unique and three-dimensional texture, highlighting both the sinuosity of the grains and the material character of the natural product.

Entirely made of Oak, it's available in five sizes:  
120 - 140 - 180 - 240 - 300 mm wide.







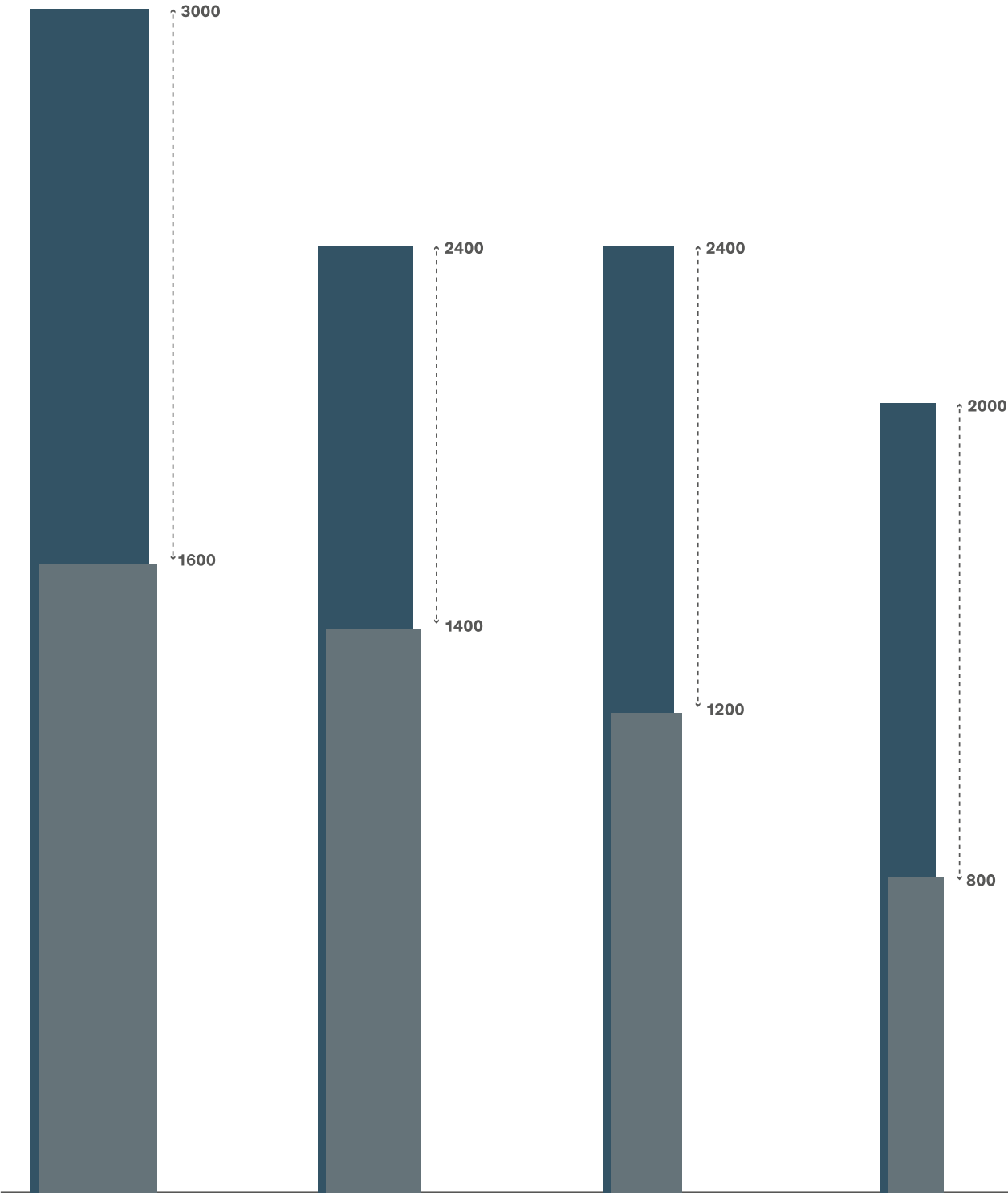


**300**

**240**

**180**

**140**



19mm  $\updownarrow$  5mm

Glued down installation  
Floating installation



Long bevel edges

15mm  $\updownarrow$  4mm

Glued down installation  
Floating installation



Long bevel edges

15mm  $\updownarrow$  4mm

Glued down installation  
Floating installation



Long bevel edges

15mm  $\updownarrow$  4mm

Glued down installation



Square edges



## Contemporary Grades

120



### Trend

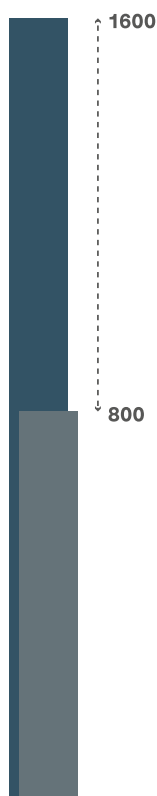
Mixed texture, straight and flamed, with colour even contrasting.



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

## Contemporary Finishes



Glued down installation



### Nature UV\*

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



2000 rpm

CFL-S1

Taber Test®  
Test for evaluation of  
abrasion resistance  
Reaction to fire class  
according to the European  
fire classification



### Traffic UV\*

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*



5000 rpm

CFL-S1

Taber Test®  
Test for evaluation of  
abrasion resistance  
Reaction to fire class  
according to the European  
fire classification



\* All finishes of the Contemporary collection are lightly brushed

Collection


# Contemporary




Contemporary Seul





A close-up photograph of a dark brown wood grain, showing a prominent, wavy pattern of growth rings.

Contemporary **Melbourne**

A close-up photograph of a light-colored wood grain, showing a subtle, wavy pattern of growth rings.


Contemporary **Calgary**

A close-up photograph of a medium brown wood grain, showing a dense, wavy pattern of growth rings.

Contemporary **Lima**

A close-up photograph of a medium brown wood grain, showing a wavy pattern of growth rings.

Contemporary **Curitiba**


A close-up photograph of a light brown wood grain, showing a wavy pattern of growth rings.

Contemporary **Seattle**


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A horizontal rectangular panel showing a medium-brown wood grain with prominent, wavy patterns and several knots.


Contemporary **Seul**

A horizontal rectangular panel showing a dark brown wood grain with a dense, wavy pattern and some knots.


Contemporary **Singapore**

A horizontal rectangular panel showing a light beige wood grain with a fine, straight texture.

Contemporary **Baku**

A horizontal rectangular panel showing a medium-brown wood grain with a fine, straight texture.

Contemporary **Doha**

A horizontal rectangular panel showing a light brown wood grain with a fine, straight texture and some subtle variations in tone.

Contemporary **Agadir**







# Crafted

Crafted is the Collection dedicated to floors with finishes made by combining expert handicraft with the most advanced technology in the application of resistant and long-lasting finishes such as Naturale UV and Traffic UV.

The combination of distressing and brushing makes this collection the best for those who love wood in its most traditional aspect. Entirely made of oak it's available in five sizes:

120 - 140 - 180 - 240 - 300 mm wide.

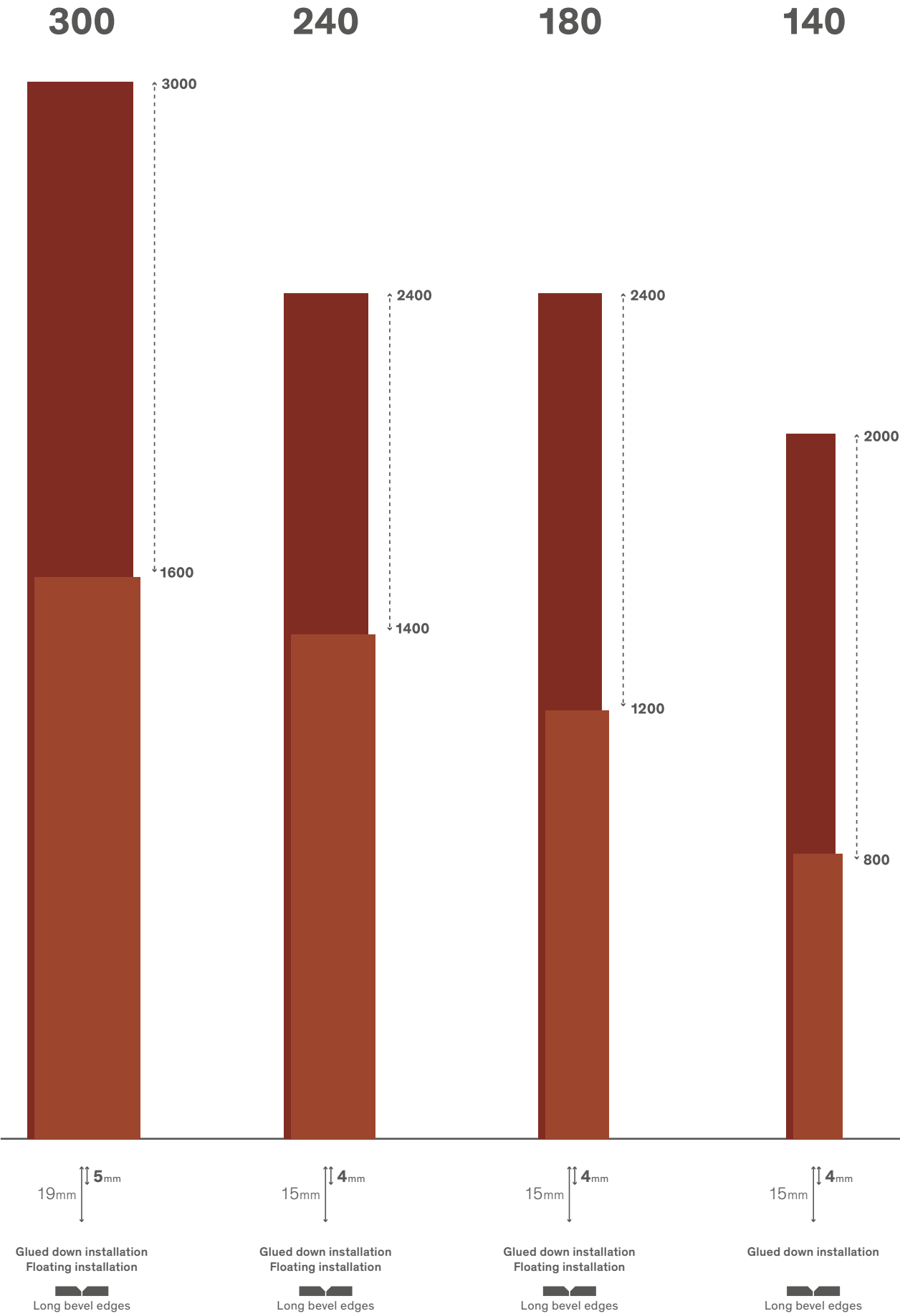






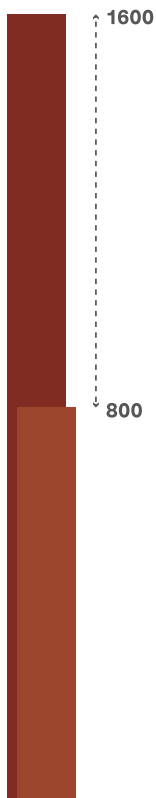








120



Glued down installation



Long bevel edges

## Crafted Grades



### Trend

Mixed texture, straight and flamed, with colour even contrasting. Possible presence of small healthy knots in some planks.



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

## Crafted Finishes



### Naturale UV

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautifully natural like oil, it differs from the latter for its easier maintenance. It is the first paint in the world that allows repair locally.



2000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Traffic UV

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*

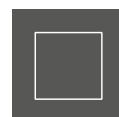


5000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Oiled

Neutral oil treatment. It preserves the beauty and the nature of the wood. This kind of finish requires specific procedures for ordinary maintenance.



n/a

Taber Test®  
Test for evaluation of  
abrasion resistance

n/a

Reaction to fire class  
according to the European  
fire classification







Collection  
**Crafted**



Crafted Oslo







Crafted **Lubiana**



Crafted **Tallin**



Crafted **Nantes**



Crafted **Siviglia**




Crafted **Oslo**




---

A horizontal strip showing a dark, greyish-brown wood grain texture with wavy, horizontal lines.

Crafted **Colonia**

A horizontal strip showing a light, beige wood grain texture with a fine, vertical grain pattern.

Crafted **Odessa**

A horizontal strip showing a medium-brown wood grain texture with prominent, wavy horizontal lines and a small, circular knot on the right side.

Crafted **Elgin**

A horizontal strip showing a medium-brown wood grain texture with wavy horizontal lines and a subtle knot on the right side.

Crafted **Praga**

A horizontal strip showing a dark, reddish-brown wood grain texture with wavy horizontal lines.

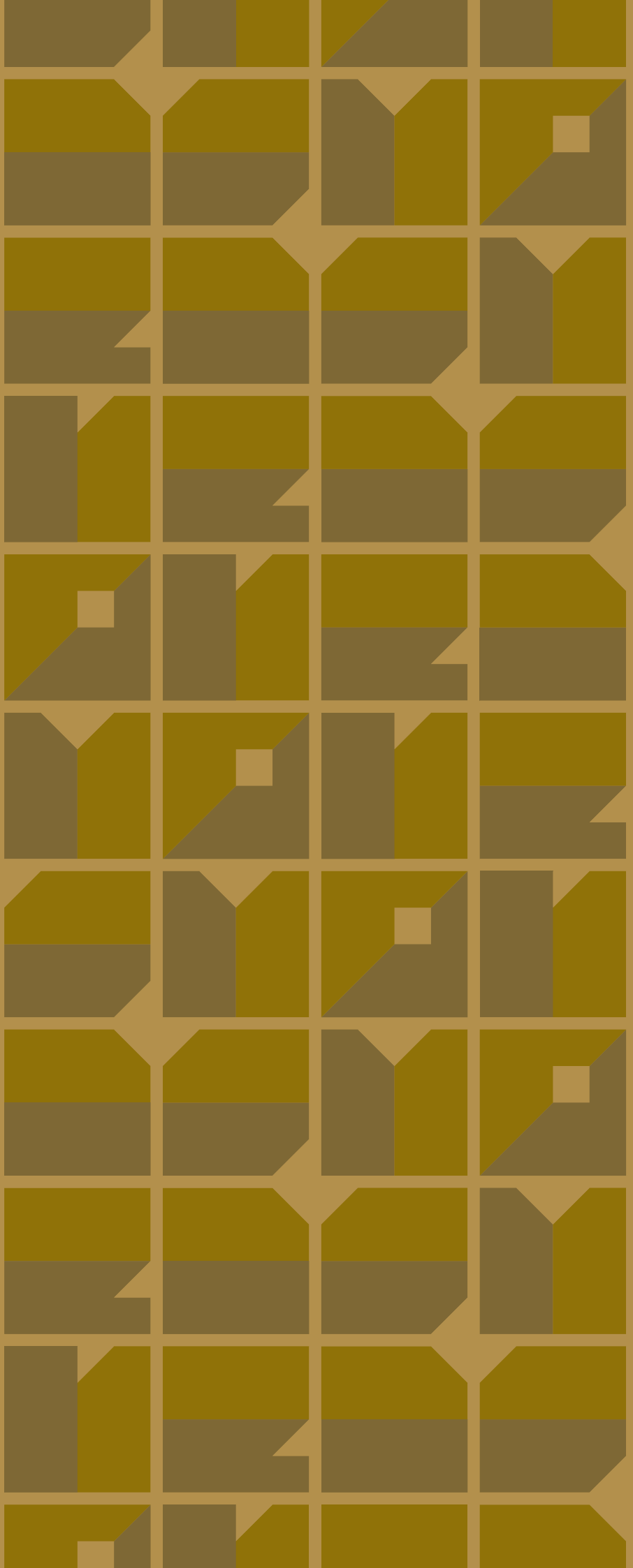
Crafted **Cambridge**



140

180

240





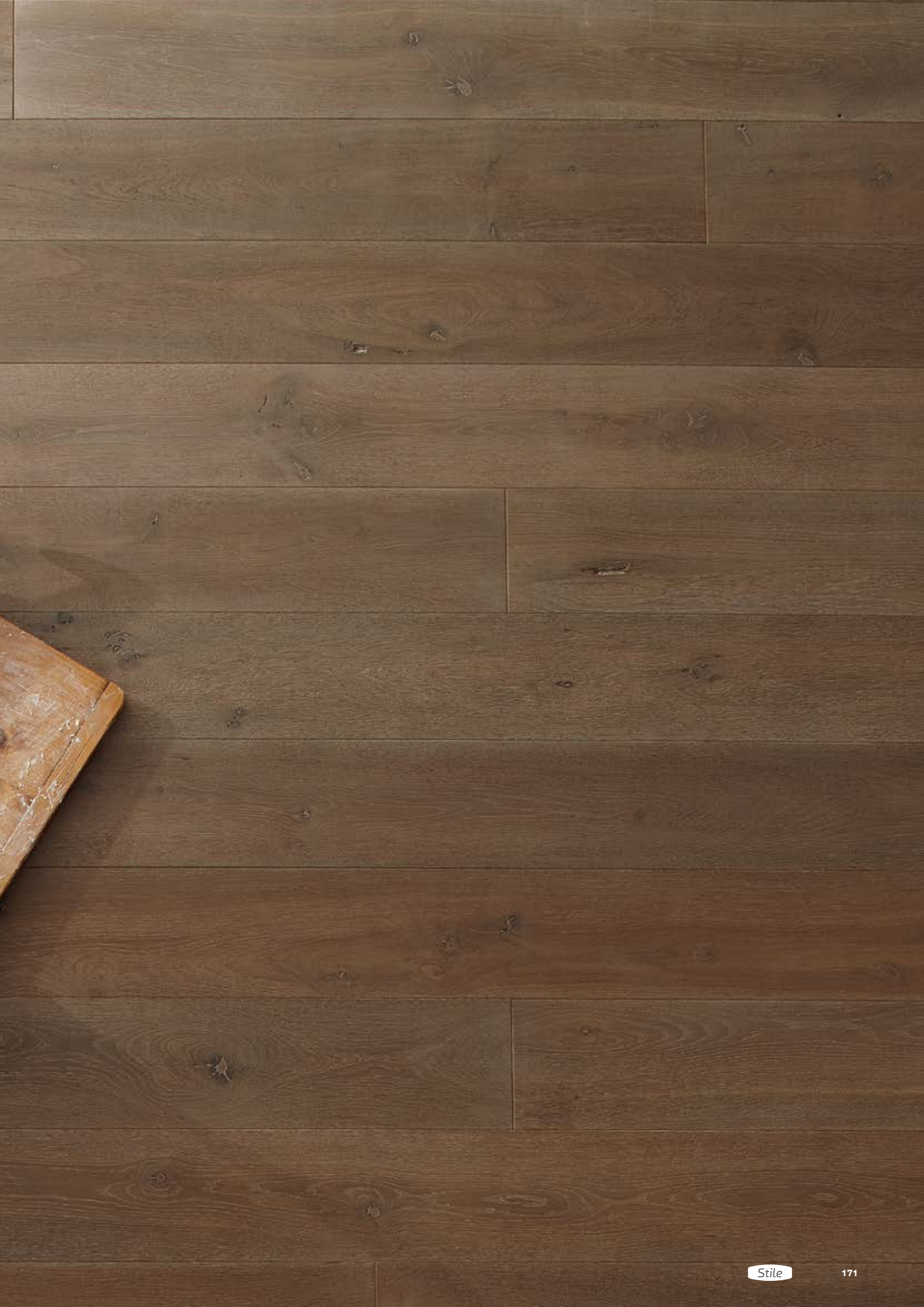
# Smoked

A collection made with slightly brushed “smoked” Oak. The special treatment with reagents allows the natural tannin of wood to colour and emphasize the grains and the planks characteristics. By using this material as a platform, other warm and intense shades were created: they match the antique character with the modern aesthetic trends. It's available in 3 sizes: 140 mm - 180 mm - 240 mm wide, all with Naturale UV, Traffic UV, Raw UV and Oiled finishes.





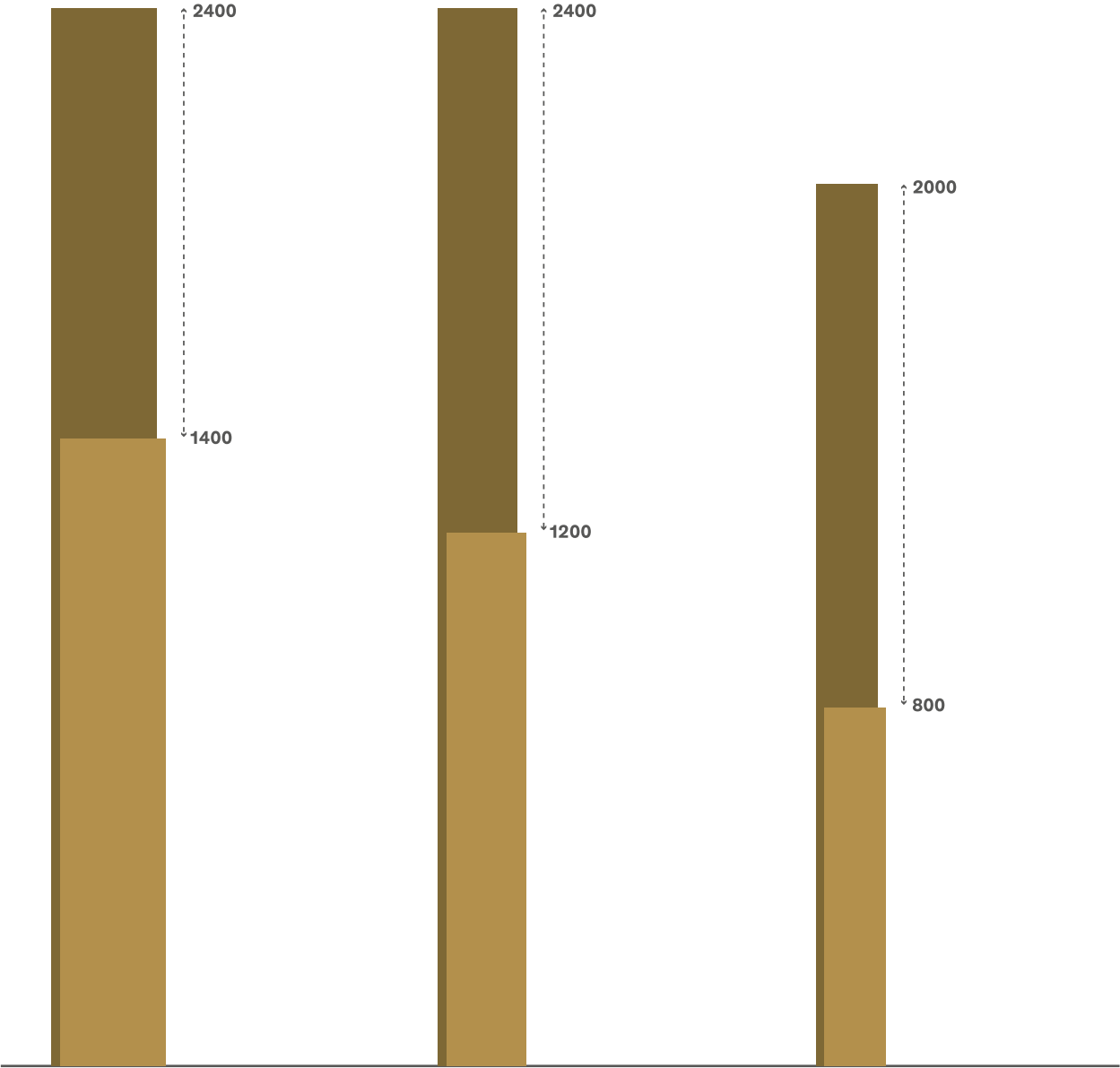




**240**

**180**

**140**



Glued down installation  
Floating installation  
Bisellatura lati lunghi

Glued down installation  
Floating installation  
Bisellatura lati lunghi

Glued down installation  
Floating installation  
Bisellatura lati lunghi



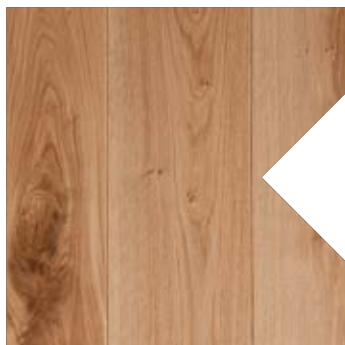
## Smoked Grades



### Trend\*

Mixed texture, straight and flamed, with colour even contrasting.

\* For sizes 140, 180 and 240 mm is available on request and implies longer delivery times



### Country

Mixed texture wavy grain with small filled cracks and frequent even big knots. Sapwood traces may be present.

## Smoked Finishes



### Naturale UV\*

Tough protection, as well as invisible. The surface indulgent to the touch, appears extremely matte and natural. Environmental friendly and beautiful. On Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*



2000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Raw UV

This new finish represents the maximum naturalness achievable and it's the result of Bona's continuous research to enhance the essence of the wood at its best. Raw UV was created to better appreciate the natural colours of each wood species once again.



2000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Traffic UV\*

The most used high resistance varnish in the world is now exclusively available on Stile's prefinished floors. Very high protection toward the stamping, completely transparent grants a great performance and an easy maintenance.\*



5000 rpm

Taber Test®  
Test for evaluation of  
abrasion resistance

CFL-S1

Reaction to fire class  
according to the European  
fire classification



### Oiled\*

Neutral oil treatment. It preserves the beauty and the nature of the wood. This kind of finish requires specific procedures for ordinary maintenance.



n/a

Taber Test®  
Test for evaluation of  
abrasion resistance

n/a

Reaction to fire class  
according to the European  
fire classification



\* Due to the smoking process, the stock can present discolourations from one board to the other.

Collection  
**Smoked**



**Smoked** Colorado







A horizontal rectangular panel showing a wood texture with a medium brown color and a fine, linear grain pattern.

Smoked **California**

A horizontal rectangular panel showing a wood texture with a light brown color and a wavy, irregular grain pattern.

Smoked **Virginia**

A horizontal rectangular panel showing a wood texture with a dark brown color and a fine, linear grain pattern.

Smoked **Nevada**

A horizontal rectangular panel showing a wood texture with a light brown color and a wavy, irregular grain pattern.

Smoked **Florida**

A horizontal rectangular panel showing a wood texture with a dark brown color and a wavy, irregular grain pattern.

Smoked **Oregon**

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A horizontal strip of wood with a warm, golden-brown hue and a slightly grainy texture. The wood grain is visible, running horizontally. There are some darker, more textured areas interspersed with the lighter wood.

Smoked **Colorado**

A horizontal strip of wood with a muted, olive-green or greyish-green color. The texture is smooth but shows some subtle variations in tone and grain, with some darker, more textured areas interspersed with the lighter wood.

Smoked **Dakota**

A horizontal strip of wood with a warm, reddish-brown or terracotta color. The texture is smooth and shows a clear, consistent wood grain running horizontally.

Smoked **Illinois**

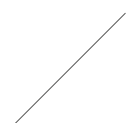
A horizontal strip of wood with a warm, reddish-brown or terracotta color. The texture is smooth and shows a clear, consistent wood grain running horizontally.

Smoked **Maine**

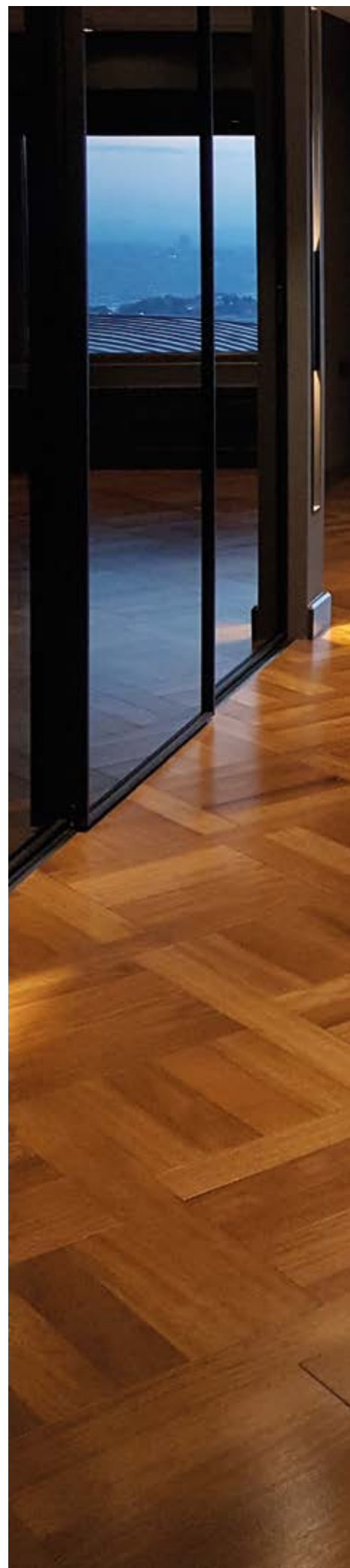
A horizontal strip of wood with a dark, charcoal or blackish-brown color. The texture is smooth and shows a clear, consistent wood grain running horizontally. There are some darker, more textured areas interspersed with the lighter wood.

Smoked **Alaska**

# Laying patterns



**The tradition of the noblest parquet is renewed. Contemporary colours and even large dimensions find their synthesis in the most classic and elegant forms in the Italian (90°) French (45°) and Hungarian (60°-30°) herringbone.**









**Italian Herringbone**





Laying patterns

## Herringbone

Hungarian/French Herringbone

30°



Hungarian Herringbone

60°



45°



French Herringbone



Stile

## Laying patterns



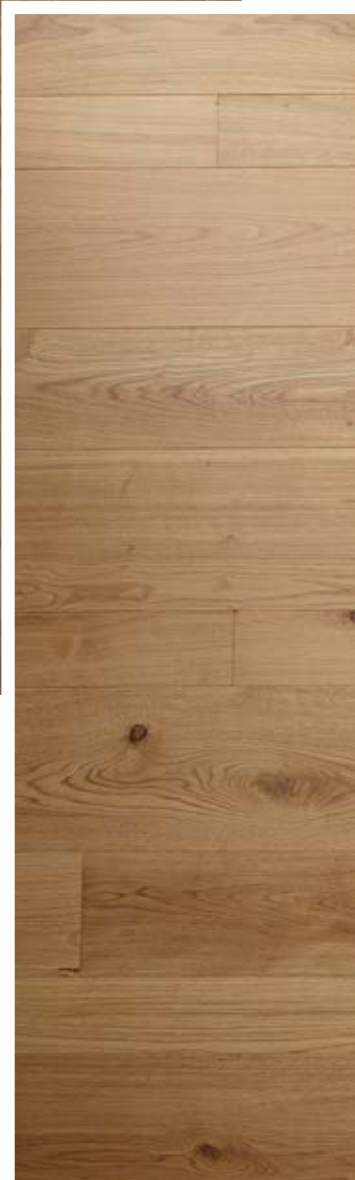






Laying patterns

## Multiple Widths

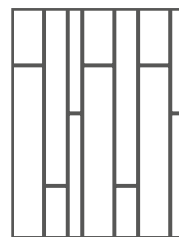




Multiple Widths

## Slim

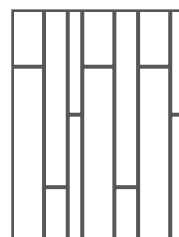
All the Slim Collection Items are available also on “multi- widths” as following: 180 mm width, 140 mm width and 84 mm width.



Multiple Widths

## Stilnovo, Contemporary, Crafted, Smoked

The products on Contemporary, Crafted and smoked Collections are all available on “multiwidths” as following: 240 mm width, 180 mm width and 140 mm width.





**Stilnovo** Oak Trend Naturale UV Multiple Widths

## Laying patterns





# Hermitage Laser-cut and Hand cut

The big experience in the treatment of a wide range of wood species and the neverending development of modern technologies, led to the creation of a new line of inlays. The wide range of inlays is shown in three different lines of application: decorated floors, for those who love to characterize in a special way their house with finely decorated components which, laid one close to another, create an elegant and important floor; borders: decorative borders which represent the ideal choice for those who want to enrich their wood floor, making it even more glamorous and refined; designs: made with selected wood species are proposed in different solutions studied to enrich the rooms with different styles (modern, classic, country) and surfaces.



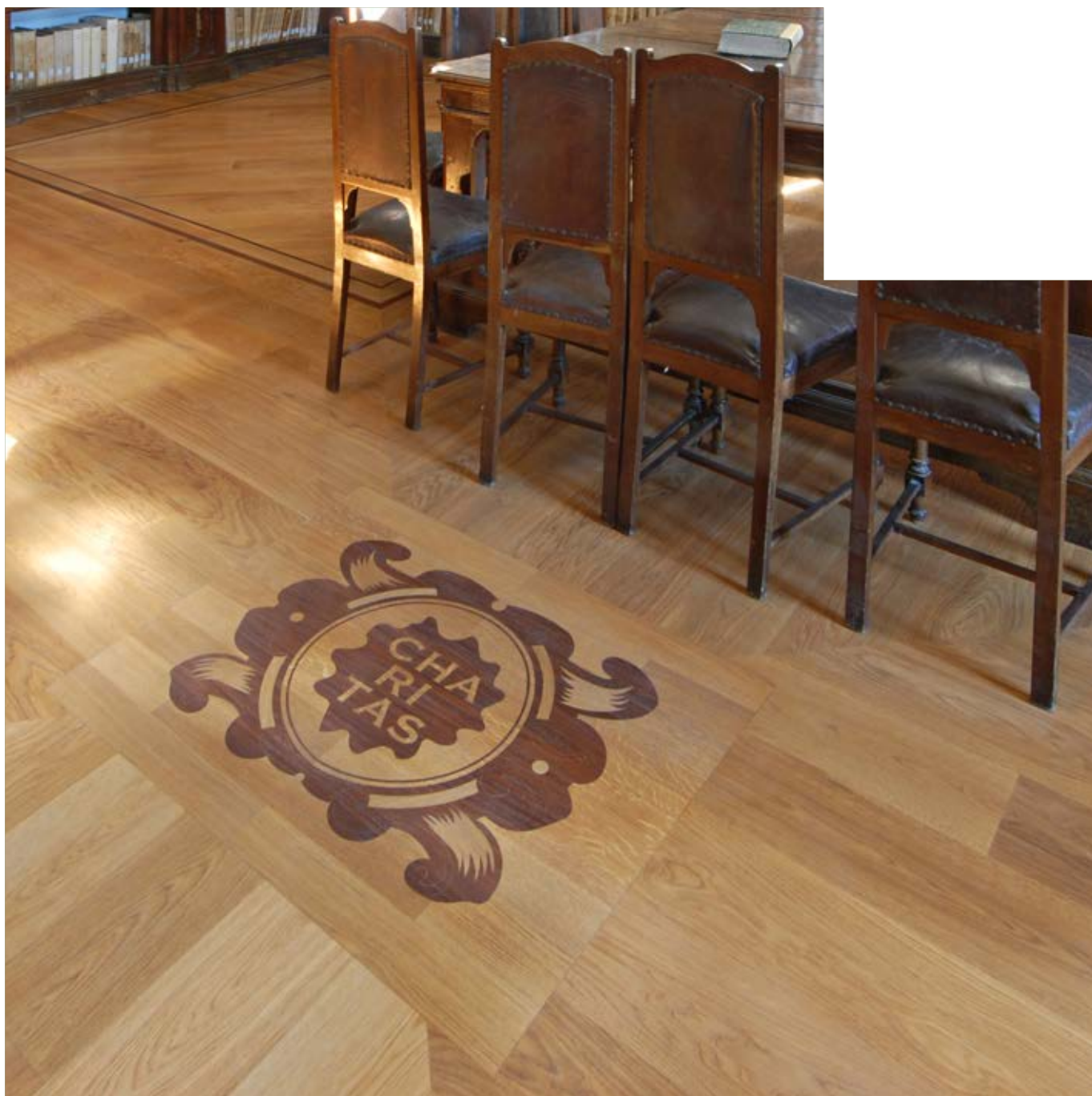






Laying patterns  
**Hermitage laser**







Laying patterns

Hermitage **Hand cut**







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feeling wood

[www.stile.com](http://www.stile.com)